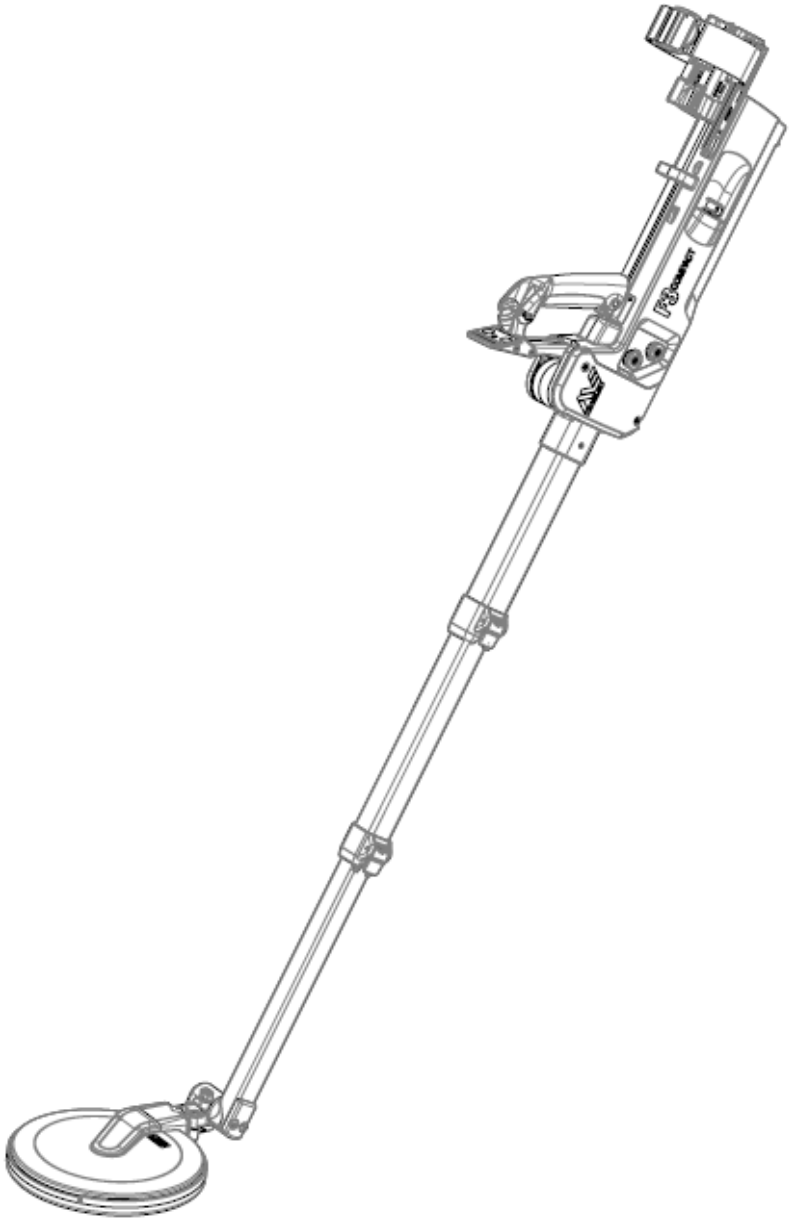
F3 COMPACT
Metal Mine Detector



SERVICE MANUAL

November 2017
Part No: 4904-0013

MINELAB

Contents

Introduction

a. Servicing the F3 COMPACT includes fault finding, repair and maintenance and is designed to be simple and fast thereby reducing the amount of time a detector is unusable. Repair and maintenance is based on line replaceable units which can be fitted to a detector without the need for adjustment or calibration. Additionally, serviceable line replaceable units can be exchanged between detectors as required.

b. Line replaceable units are sub-assemblies of the F3 COMPACT that can be purchased from Minelab for the purpose of repairing the F3 COMPACT. Line replaceable units include the following:

3004-0044	Coil Kit
3004-0045	Coil Pivot Kit
3004-0046	Shaft Kit
3004-0047	Camlock kit
3004-0048	Armrest Kit with Slide
3004-0049	Armrest Kit
3004-0050	Handle Kit
3004-0051	Battery Compartment Kit
3004-0052	Battery Lid Kit
3004-0053	Main PCB Kit
3004-0054	Switches Kit
3004-0056	Wiring Loom Handle Socket Kit
3004-0057	Speaker Kit
3004-0058	Wiring Loom Earset Kit

c. Servicing the F3 COMPACT can be conducted in the field (under clean and dry conditions) or at local service centres. No special tools are required, it is recommended that the F3 COMPACT Service Tool Kit be used.

Servicing the F3 COMPACT is restricted to the exchange of line replaceable units following the identification of a faulty sub-assembly.

d. This manual should be read in conjunction with 4901-0247 Operations Manual F3 COMPACT ES. Additionally, from time to time, Minelab will issue Technical Service Notes which serve to supplement the information contained in this manual.

e. Any questions regarding this manual or any repair procedure can be directed to Minelab at Countermine@minelab.com.au

Mechanical & Functional Testing

a. The detector set should be regularly checked to ensure all parts and accessories are present and in good working order. The F3 COMPACT is supplied as a mine detecting set comprising:

3001-0100	Bag, Carry COLAR	4901-0247	Operations Manual
5305-0111	Hard Case	4906-0040	Inventory Specification
3114-0012	F3 COMPACT Metal Detector	8701-0022	Test Piece
4523-0025	Earset Speaker OFF	0303-0043	Batteries C cell Rechargeable
4903-0062	Field Guide	78-02019	Battery Charger

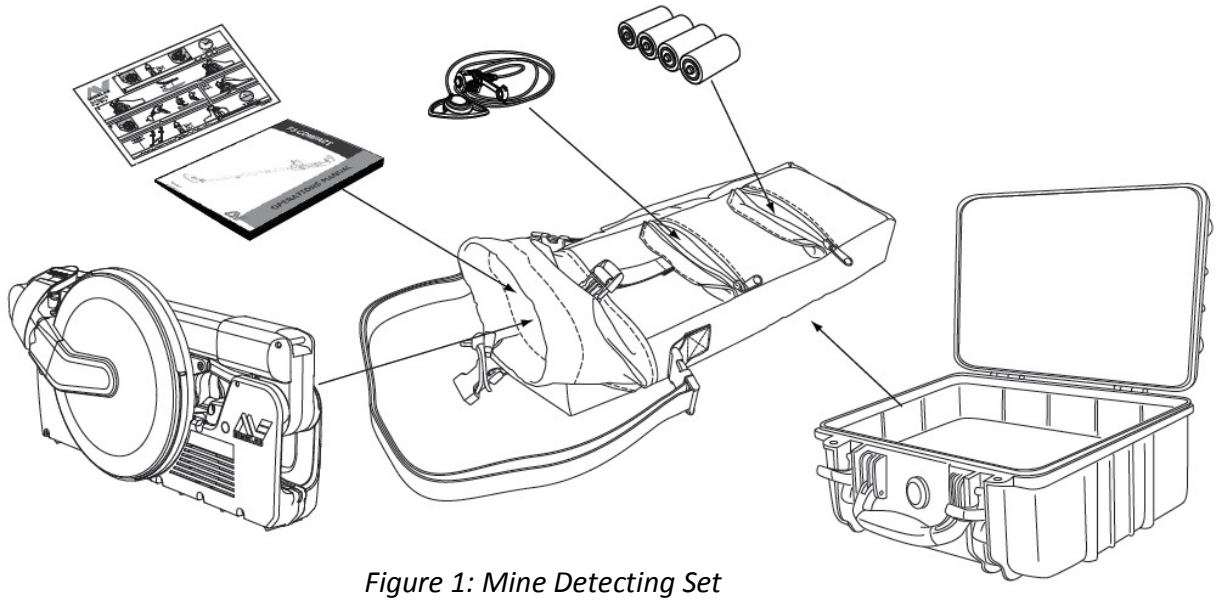
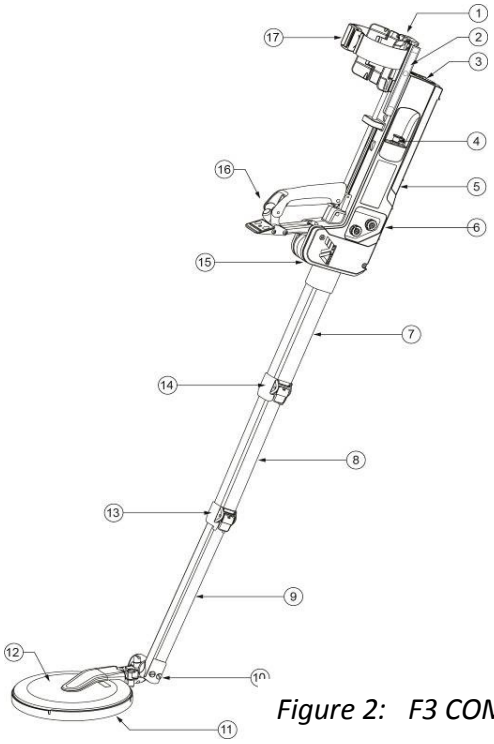


Figure 1: Mine Detecting Set

b. Whenever a detector is returned for servicing, mechanical and functional tests must be completed to confirm and/or identify any faults.

c. At the completion of any maintenance or repair procedure, ALL mechanical and functional tests must be completed to confirm the detector is working correctly and no faults remain.

d. If a detector fails ANY of the mechanical or functional tests, it must not be used in demining operations.



1 Armrest
2 Test piece
3 Battery Compartment
4 Earset Connector
5 Main Body
6 Controls
7 Upper Shaft
8 Middle Shaft
9 Lower Shaft
10 Coil Pivot Assembly
11 Skid plate
12 Coil
13 Lower Camlock
14 Upper Camlock
15 Shaft Hinge
16 Handle Assembly
17 Armrest Strap

Figure 2: F3 COMPACT Major Components

2.1 Mechanical Testing

a. Confirm all parts and accessories are present and in good working order. Unpack the detector and prepare for use. Figure 2 identifies the major components of the F3 COMPACT. Mechanical testing and inspection includes checking the following:

- The detector for any obvious signs of damage,
- Coil movement is smooth in both axes and holds its position without drooping,
- The skid plate is firmly attached and has no holes or cracks,
- Shafts extend and retract smoothly and the camlocks hold the shafts firmly in location,
- The shaft hinge moves freely when the handle is down and locks into extended position when the handle is up,
- The battery lid opens and locks, the battery lid tether is in good condition, and the battery lid O-ring is clean and in good condition,
- The handle slides up and down freely locking into position,
- The armrest extends and retracts smoothly,
- The armrest strap is in good condition,
- The earset dust caps are in good condition, and
- Sensitivity and On/Off knobs do not turn unless lifted and rotated and then spring back into the locked position when released.

b. The detector must pass all mechanical tests and checks to be considered acceptable for operational use.

2.2 Functional Testing

a. Functional testing is used to confirm the serviceability of an F3 COMPACT before it is returned to the field for use and whenever doubt exists about its serviceability. The F3 COMPACT must pass all tests to be considered serviceable and ready for operations. Whenever a line replaceable unit is replaced or a repair is conducted, all functional testing must be completed.

b. Functional testing requires a ground balance test piece. The ground balance test piece simulates mineralised ground which results in an alarm from the detector. A mineralised "hot" rock or adequate amounts of local mineralised soil is suitable. Alternatively, a ceramic floor tile or clay roof tile may be suitable for use as a ground balance test piece.

c. **The Switch On Test.** The switch on test checks that power is correctly supplied to the F3 COMPACT and internal diagnostics discover no system fault. The test is conducted as follows:

- Prepare the detector for use.
- Hold the coil at least 60cm (24in) away from the ground and any metal objects.
- Set sensitivity knob to the default position 4.
- Switch on.
- Ensure that four (4) or five (5) rising tones occur over approximately 12 seconds. The F3 COMPACT then begins detecting metal, if there is no detection after 15 seconds a heartbeat tone will sound.

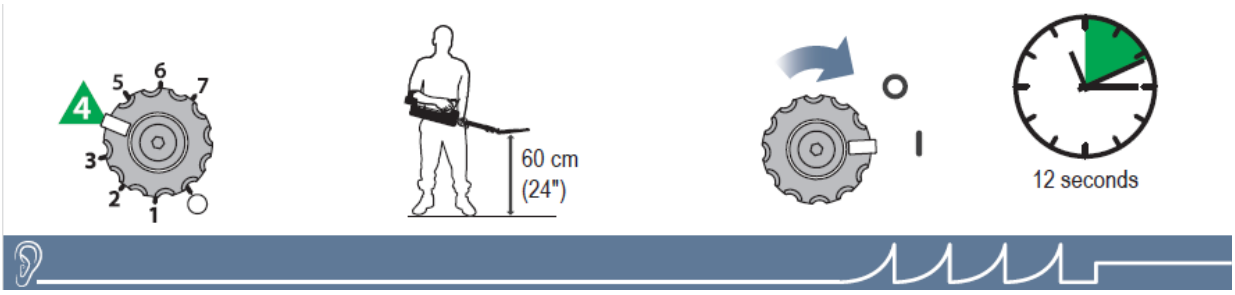


Figure 3: Switch On

d. **Noise Cancel Test.** The noise cancel test ensures the F3 COMPACT successfully completes the noise cancel procedure required whenever local electrical interference is present. The test is conducted as follows:

- Hold the coil stationary and at least 60cm (24 in) above the ground and away from any metal objects during the test.
- **Press and hold** the Noise Cancel button for two (2) seconds and then release it. (Figure 4)

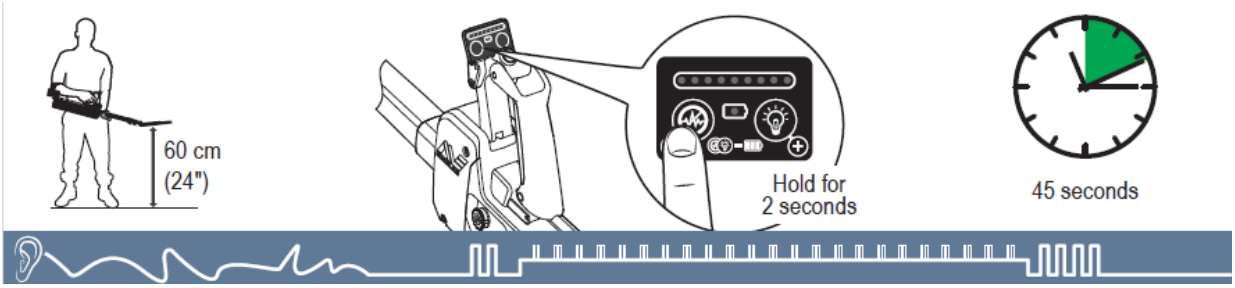


Figure 4: Noise Cancel

NOTE

The coil should not be moved nor should metallic objects be brought near the coil during the Noise Cancel.

- If functioning correctly, the noise cancelling procedure will commence with 2 single beeps followed by 45 seconds of sharp triple (3) beeps and finish with 4 single beeps.
- During the 45 seconds the F3 COMPACT scans the environment searching for the source of any electrical interference. Once detected, the detector will automatically select a different operating frequency to eliminate or reduce the interference.

e. **Audio Reset Test**. This test confirms the Audio Reset button (also the ground balance button) and the associated wiring and circuitry operates correctly. The objective is to ensure the detector returns to its quiet steady state. The test is conducted as follows:

- Hold the coil at least 60cm (24in) off the ground and away from any metallic objects.
- Induce a detection tone increase in volume by slowly moving the coil toward a metal object, once the detection tone increases in volume hold the detector stationary.
- Whilst there is a detection tone, press and **immediately release** the green audio reset button. (Figure 5)
- Within two (2) seconds, the detector should return to its correct quiet sound level.

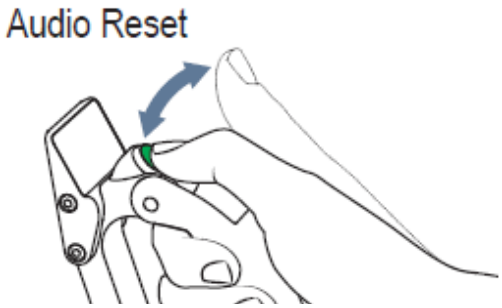


Figure 5: Audio Reset

NOTE

If the ground balance button is not immediately released the F3 COMPACT will commence the Ground Balance procedure.

f. **Ground Balance Test.** This test confirms the F3 COMPACT is capable of ground balancing against mineralised ground. In doing so, it confirms the correct operation of the ground balance button, coil and associated circuitry.

If the local soil is sufficiently mineralised or different soil types are available this can be used for the ground balance test. The ground balance test can be conducted using a ground balance test piece which must be metal free and can be a rock or soil sample that is mineralised enough to cause a detection tone on the detector. Floor tiles or fired clay brick can be used a ground balance test piece. The test is conducted as follows:

- Ensure hands and arms are free of metal objects (watches, rings etc) and that no other metal objects are near the coil.
- Keep the detector stationary and away from ground or metal objects, **press and hold** the green Ground Balance button for five seconds then release the button.

NOTE

This action will cause the F3 COMPACT to delete the previously stored ground balance condition. Unless this is done the detector will remember its last ground balance condition regardless of the unit being switched off or the batteries removed.

- Slowly move the ground balance test piece from approximately 15cm (6in) above the coil towards the centre of the coil and confirm that a detection tone is heard. This confirms that the detector is detecting the mineralised content of the ground balance test piece.

- **Press and hold** the green Ground Balance button whilst slowly moving the ground balance test piece from approximately 15cm (6in) above the coil towards the centre of the coil (and touching the coil). Then, move the ground balance test piece away from the centre of the coil to a distance of 15cm (6in).
- Repeat this process until the 'Ground Balance OK' tone consisting of a short high-pitched double beep occurs. This tone confirms the ground balance procedure has been correctly completed.
- Release the green Ground Balance button.
- Confirm the ground balance is correct by moving the ground balance test piece from approximately 15cm (6in) above the coil towards the centre of the coil. If there is no alarm from the ground balance test piece the ground balance procedure is functional.

NOTE

Where the ground balance test is conducted using local soil Figure 6 illustrates the procedure to be followed.

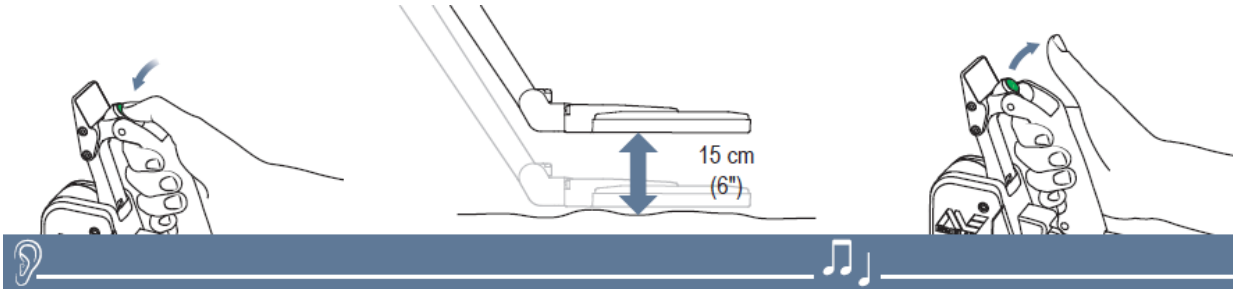


Figure 6: Ground Balance

NOTE

Successful ground balancing occurs within 5 to 10 seconds. Where the ground balance test piece or local ground conditions are not sufficiently mineralised the 'Ground Balance OK' tones may take up to 20 seconds to complete.

g. **Earset Test.** This test confirms the earset is operating correctly and is conducted as follows:

- Plug the earset into the detector as shown in Figure 7.
- Switch on the detector and confirm the detection tone is audible using the earset.
- If an Earset Speaker On (4523-0027) is being tested check that detection tones can also be heard from the detector loudspeaker (in the detector body).
- If an Earset Speaker Off (4523-0025), identified by green band on the earset cable near the plug, is being tested check that detection tones can only be heard in the earset and not the detector loudspeaker (in the detector body).

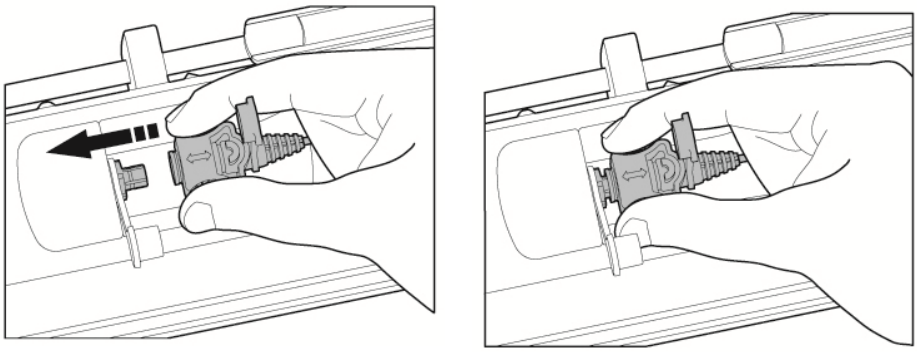


Figure 7: Connecting the Earset

h. **LED Test**. This test confirms the visual detection indicator (LEDs) can be enabled and operate correctly. To conduct the test:

- Turn on the detector.
- Pass the coil over a metal object and check no LEDs are turned on.
- **Press and hold** the LED button for two (2) seconds then release it, check that a single LED is turned on when no metal objects are near the coil.
- Pass the coil over a metal object and check that an increasing number of LEDs illuminate as the detection tone increases in volume.
- Check that pressing and releasing the LED button toggles the LEDs on and off.

i. **Battery Level Test**. This test ensures that battery level indicator is operational, and is conducted as follows:

- Turn the detector on.
- Press and **hold** the LED button then press and **release** the Noise Cancel button and then release the LED button.
- Confirm a series of LEDs illuminate indicating the level of battery power remaining.
- After three (3) seconds the battery level indicator will extinguish and normal operation will resume.

j. **Sensitivity Control Test.** This test confirms the sensitivity control allows the operator to make adjustments to the sensitivity of the F3 COMPACT. The test is conducted as follows:

- Set the sensitivity to the default position 4.
- Turn on the detector.
- Conduct the test piece test (refer to Section 2.2.k). Check that a faint but clear audio tone is heard and that more than one LED illuminates.
- Decrease the sensitivity of the F3 COMPACT by rotating the sensitivity knob counter clockwise to position 2. A single low pitched beep will be heard to prompt the operator that the sensitivity is being decreased.

- Conduct the test piece test again and ensure no audio or LED response occurs.
- Move the sensitivity knob to position 4 and confirm a double beep occurs. This prompts the operator that default sensitivity (position 4) has been selected.
- Rotate the sensitivity knob clockwise to position 6 and confirm that a high pitched beep is heard.
- Conduct the test piece test and confirm that a louder audio response and an increased number of LEDs are illuminated when compared to the previous position 4.

NOTE

Regardless of minimum sensitivity at least one LED will remain illuminated providing an earset speaker off is not connected to the F3 COMPACT.

- **Volume Control Test.** The volume control function allows loudness variations of all tones emitted by the detector. The Volume Control Test ensures this function is working correctly. Conduct this test as follows:

- Switch On the detector.
- Press and immediately release the Noise Cancel button several times. On each press, the detector will give a low pitched beep, indicating a decrease in volume. Each press will reduce the sound level of all tones from the detector.
- Press and immediately release the LED button several times. The detector will emit a high pitched beep, indicating an increase in volume. All detector tones will get successively louder with each press. A double beep is emitted when the default volume setting is reached.
- Every time the CEMD is switched On, the volume setting will revert to the default setting. From the default, only one increase in volume is possible. From the default, up to seven (7) decreases in volume are possible.

k. **Test Piece Test.** This is a **critical test** and shall be conducted last to confirm the correct detection performance of the F3 COMPACT. This test shall be conducted in an environment that is free from electrical interference and an earset must be connected. The test is conducted as follows:

- Ensure hands and arms are free of metal objects (watches, rings etc) and that no other metal objects are near the coil.
- Set the sensitivity control to the default position 4 then switch on the F3 COMPACT.

NOTE

Maximum sensitivity is only available 30 seconds after the completion of the start-up tones. Do not test the F3 COMPACT with the test piece until 30 seconds after the completion of the start-up tones.

- Hold the test piece above the middle of the coil with the metal end of the test piece away from the coil.
- Move the test piece towards the centre of the coil until it lightly touches the coil then move it sideways off the coil.

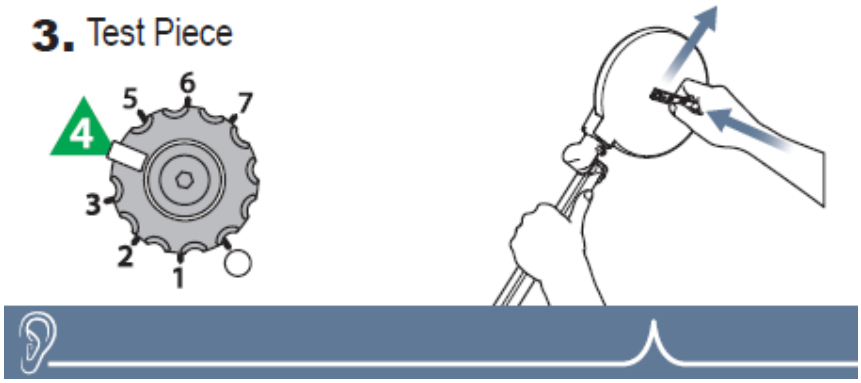


Figure 8: Test Piece Procedure

- Confirm a faint but clear response (detection tone) is heard.
- If the test piece is not heard conduct an audio reset and repeat the test.
- If the test piece is still not heard, refer to section 4 for the fault finding procedures.

NOTE

The test piece test can only be conducted with the sensitivity control set to Sensitivity setting 4 (default setting marked with a green triangle). When the sensitivity control is not set to setting 4 it is the responsibility of the user to provide an appropriate target with which to confirm the sensitivity of the detector satisfies operational requirements.

l. Provided the F3 COMPACT passes all function tests it is serviceable and ready for operations. The detector can now be packed into its bag ensuring batteries are removed and all accessories are in place. If the detector does not pass all functional tests refer to section 4 for fault finding procedures.

Disassembly & Reassembly Procedures

a. This section describes the procedures required to exchange line replaceable units. Whenever a unit is replaced, mechanical and functional testing as described in Section 2 must be completed.

b. It is recommended that the 3004-0055 F3 COMPACT service tool kit be used to conduct disassembly and reassembly procedures. The tool kit contains the following:

- Pull-through for coil cable
- Flat blade screwdriver
- 3mm hex key driver
- 2.5mm hex key driver
- 2mm hex key driver
- T20 Torx driver
- 18mm spanner
- 13mm spanner
- 10mm spanner
- 3mm pin punch
- Silicone grease

3.1 Opening the Detector Body

a. In order to conduct repairs and replace many of the parts of this detector, the first step will often be to open the detector body. Many sections of this manual will refer back to this section.

b. The following procedure outlines the steps involved in opening the detector body:

- Prepare a clean well-lit workspace.
- Turn the detector off and remove the batteries.
- Remove the four (4) screws (12mm) from the top of the armrest and remove the armrest. Figure 9.

Figure 9: Removing the Armrest

- Place the detector on its right side with the ON/OFF switch uppermost and remove the two (2) screws (45mm) that secure the hinge cover. Figure 10.
- Remove the Hinge Cover.

Figure 10: Removing Hinge Cover

- Unscrew and disconnect the coil plug.
- Remove the two (2) screws (35mm) from the shaft hinge. Figure 11.

Figure 11: Disconnecting Coil Plug and Removing Screws

- Turn the detector over onto its left side with speaker grill uppermost.
- Using the 3mm hex key driver (3mm Allen Key) remove all 8 screws from the detector body. Figure 12.

NOTE

There are four (4) x 35mm long screws and four (4) x 20mm long screws.

Figure 12: Removing 8 Screws.

- Using a T20 Torx (star) driver unscrew all four (4) screws (3 x 35mm and 1 x 20mm) from the right side of the detector. Figure 13.

Figure 13: Removing four (4) Torx Screws

- Using fingers gently separate the left and right body halves. The battery end of the detector will come away easily. The shaft end is held by two (2) locating pins and will require more force to separate.
- Gently lift the right side off the left body half taking care not to pull or stretch the speaker cable and connector. Figure 14.
- Locate the speaker connector on the interface PCB and disconnect the speaker from the interface PCB (Figure 14). Remove the right half of the detector body.

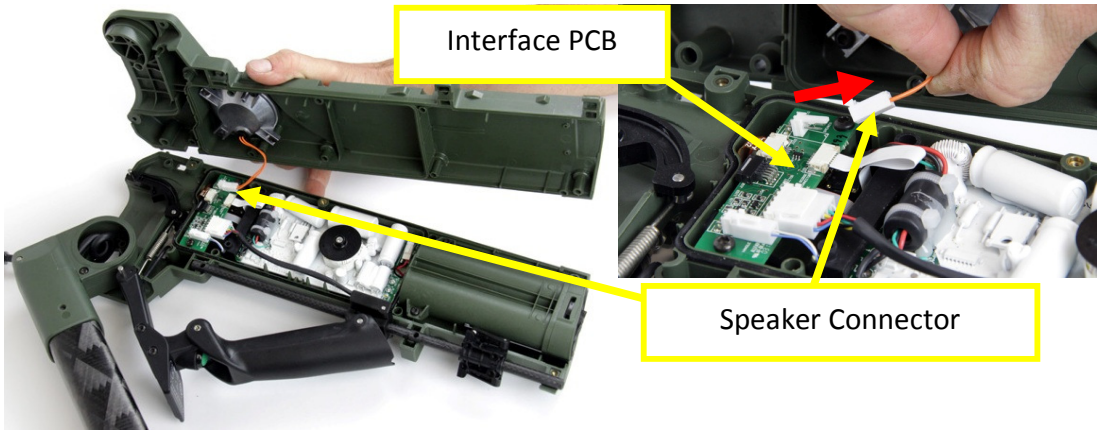


Figure 14: Disconnecting Speaker Connector

- Remove the upper shaft from the detector body taking care not to snag and damage the coil cable and plug. Figure 15.

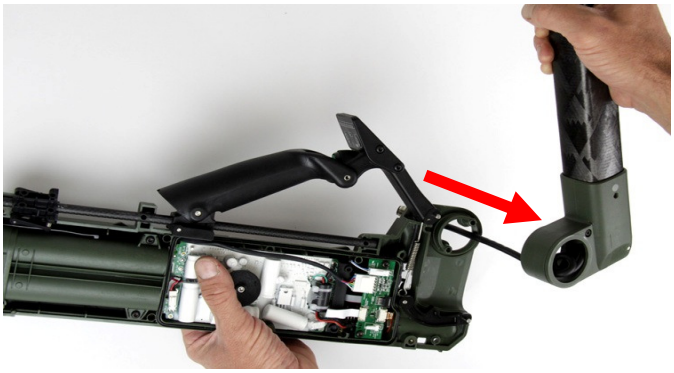


Figure 15: Removing Shafts

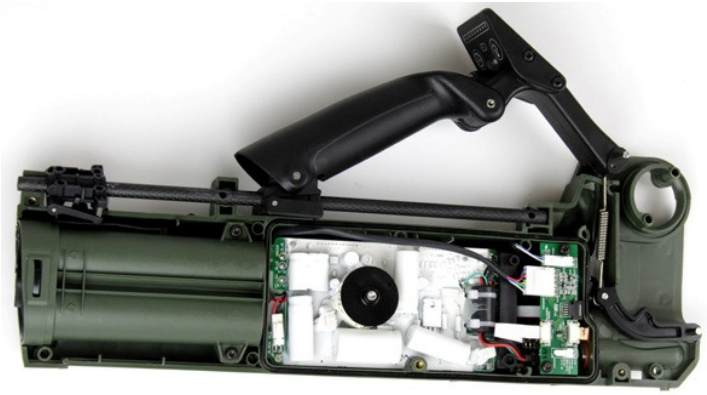


Figure 16: Open Detector Body

c. The body of the detector is now opened revealing the internal components, which can now be replaced as required.

3.2 Closing the Detector Body

a. The following procedure outlines the steps involved in closing and resealing the detector body:

- Ensure all parts are present, in good working order and lay the detector body on its left side.
- Thread the coil cable through the detector hinge and position the upper shaft into the detector body. Figure 17.

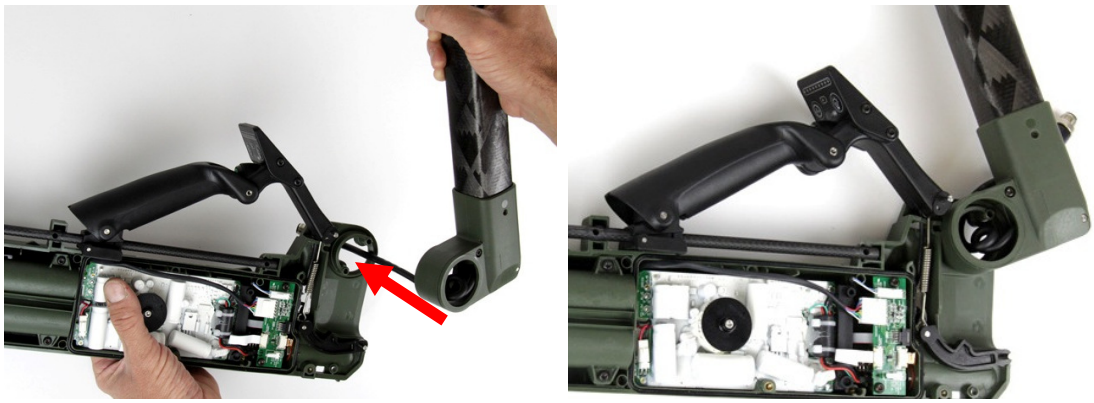


Figure 17: Threading Coil Cable and Attaching Shafts

- Carefully turn the detector body over so that it is laid on its right side. Check the coil connector nut is tight.
- Attach the coil connector to the socket and tighten the coil connector as tight as possible with fingers. Figure 18.
- Fit the coil cable into the cable router and check that the loop of coil cable within the shaft hinge is positioned so that it will not be trapped when the detector body is closed. Refer to Figure 21.

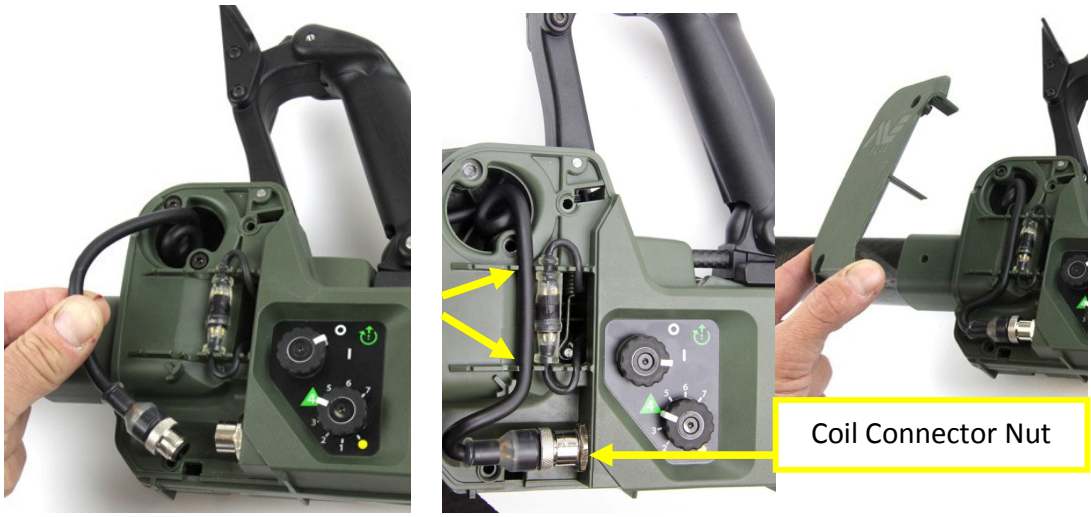


Figure 18: Connecting Coil Cable and Fitting Hinge Cover

- Turn the detector body over so it is on its left side.
- Check the detector handle is correctly positioned on the detector as well as the armrest slide. The slide rod must be positioned through the handle and armrest slide. The holes in the rod detector slide must align with the holes in the detector body.
- Check that the latch hinge and spring latch hinge are correctly positioned into the left side of the detector body with the latch connected to the spring. Figure 19.

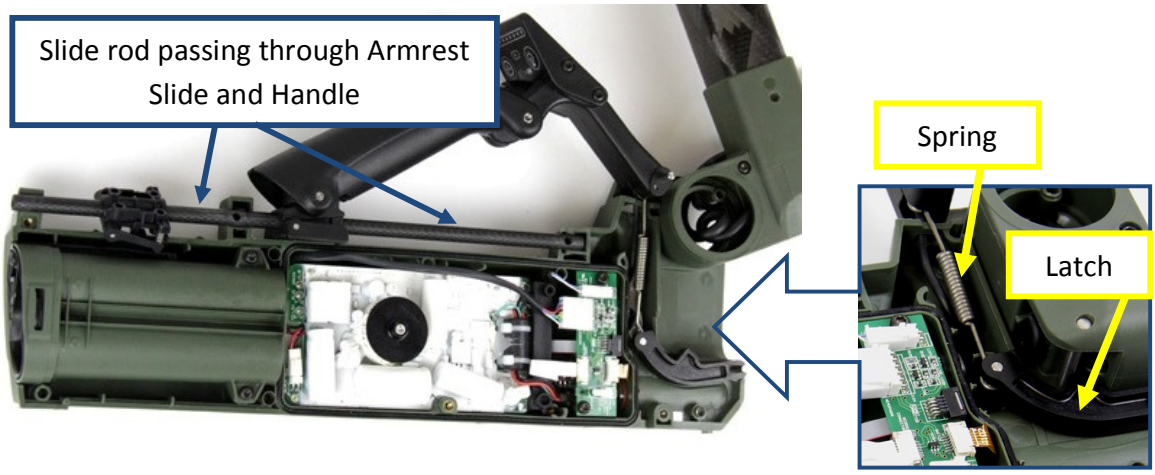


Figure 19: Latch Hinge and Spring Latch Hinge

- Ensure the battery lid is closed.
- Connect the speaker connector to the interface PCB. Check all other connectors and cables are connected. Figure 20.

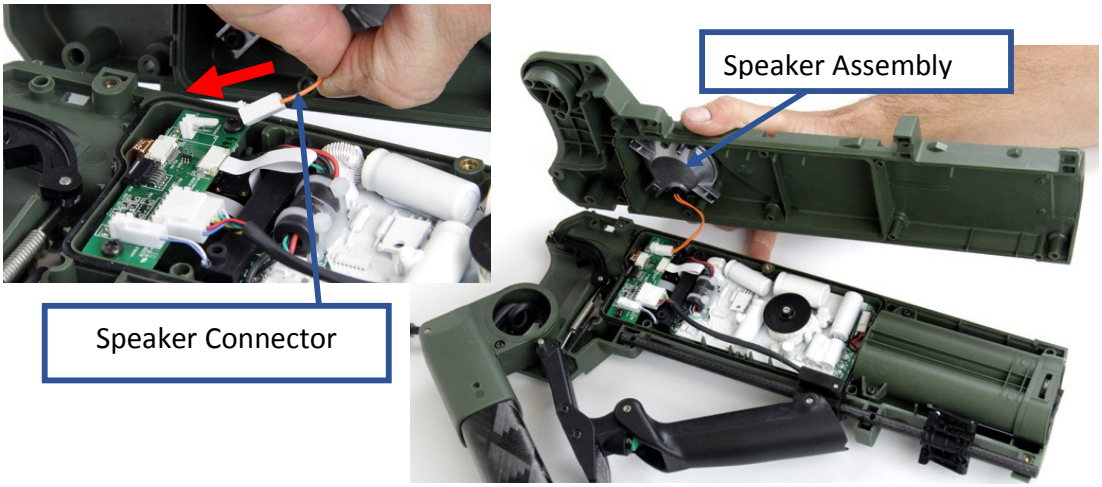


Figure 20: Connecting Speaker

- Check the O-ring in the detector body is clean, lightly greased and correctly positioned.
- Check all internal cables and wires are correctly positioned and will not be trapped.
- The coil cable must be located within the shaft hinge so that it is not trapped or damaged when the halves of the detector body are fitted together. In particular, the coil cable must not be positioned above the hinge screw bosses. Figure 21.

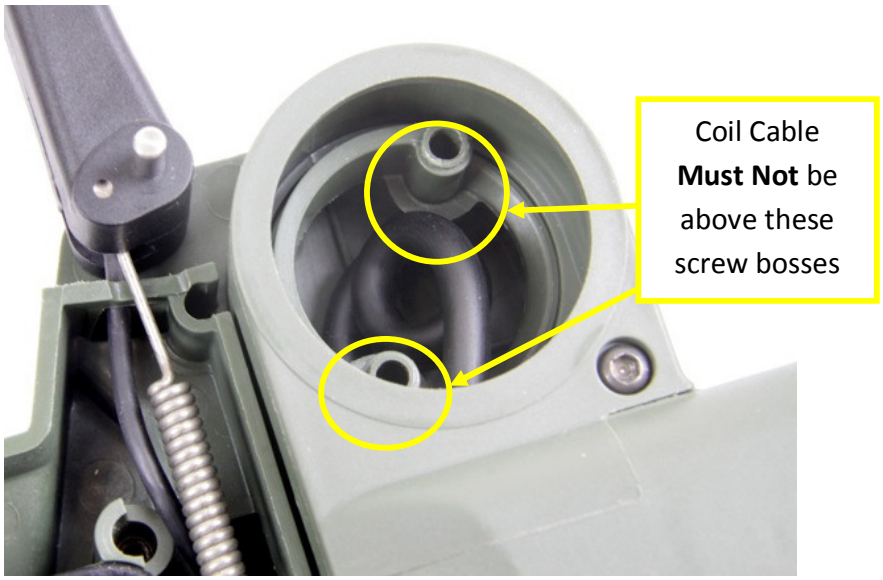


Figure 21: Coil Cable Position in Shaft Hinge

- Ease the two halves of the detector together. Align the detector body right side with the locating pins either side of the shaft hinge.
- Check the latch hinge and spring latch hinge are in place and connected. Figure 19.

- Once the two sides of the detector are together check the handle, shafts and armrest slide are correctly fitted. Carefully hold the detector together whilst turning the detector over onto its right side with the hinge cover facing up.
- Remove the hinge cover to check the coil cable is not trapped within the shaft hinge.
- Check the latch hinge and spring latch hinge are still connected as shown in Figure 19.
- Refit the hinge cover.
- Insert the four (4) screws (2 x 20mm and 2 x 35mm) as indicated in Figure 22 but do not fully tighten at this point.

Figure 22: Fitting Four Screws

- With the detector loosely held together check the handle slides up and down correctly. Check the armrest slide also moves freely along the rod detector slide.
- Check the battery lid moves in and out and ensure the battery lid is closed.
- Starting with the two (2) long (35mm) screws fit the four (4) remaining screws into the right side of the detector as indicated by the arrows in Figure 23.
- Tighten all eight (8) screws.

Figure 23: Fitting Four Screws

- Identify the four (4) Torx (star) screws and check they all have O-rings fitted. Insert the four (4) Torx screws into the right side of the detector. The Torx screw positions have a Torx symbol next to their screw holes. Insert the three long screws first. Figure 24.

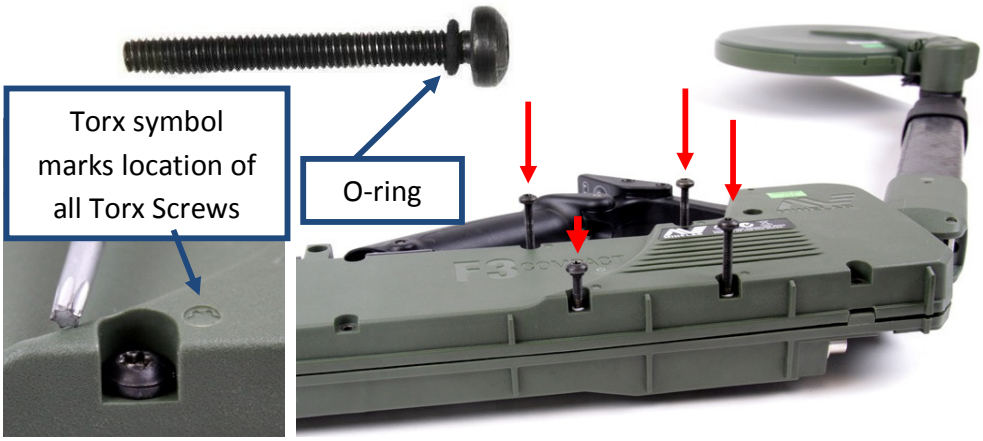


Figure 24: Inserting Torx Screws.

- Check the detector assembly and test all moving parts.
- Place the detector on its right side. Remove the hinge cover then insert and tighten the two (2) screws (35mm) into the shaft hinge. Figure 25.

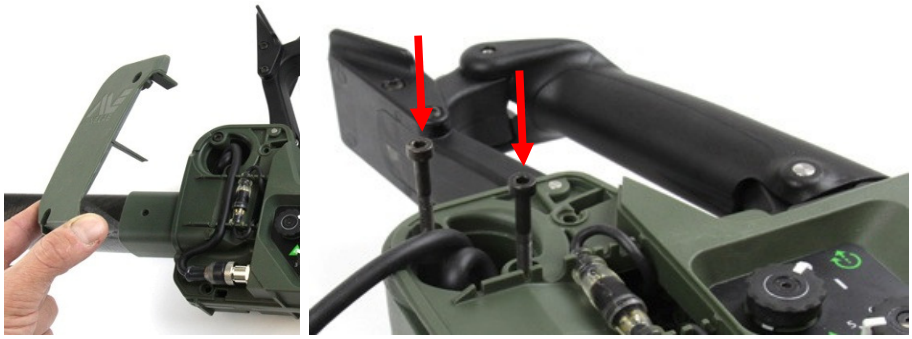


Figure 25: Fitting Screws into the Shaft Hinge

- Confirm coil connector is tight and check the coil cable and the wiring loom are located into the cable router. Figure 26.
- Check the latch h and spring latch hinge are connected as shown in Figure 26. If the latch hinge and spring have become disconnected they must be reconnected.

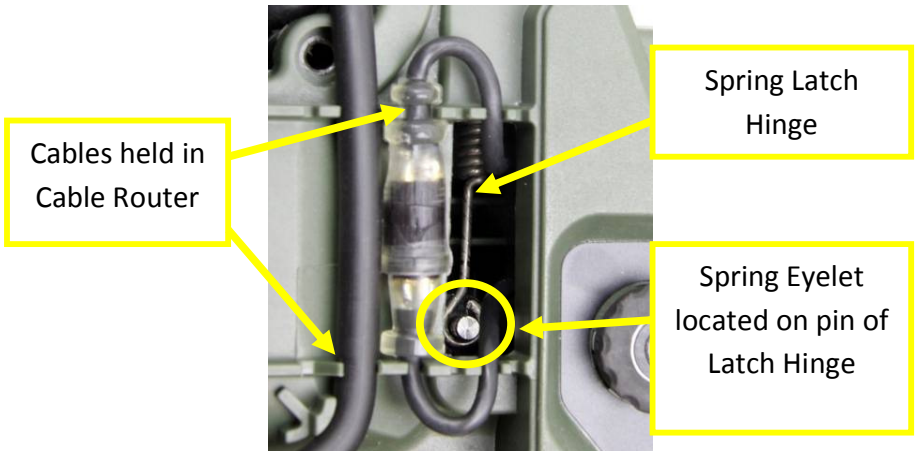


Figure 26: Underneath Hinge Cover

- Attach the hinge cover and make sure the protrusion on the underside of the hinge cover engages into the slot on the detector body near the hinge. Fit the two (2) screws (45mm) into the hinge cover and tighten. Figure 27.

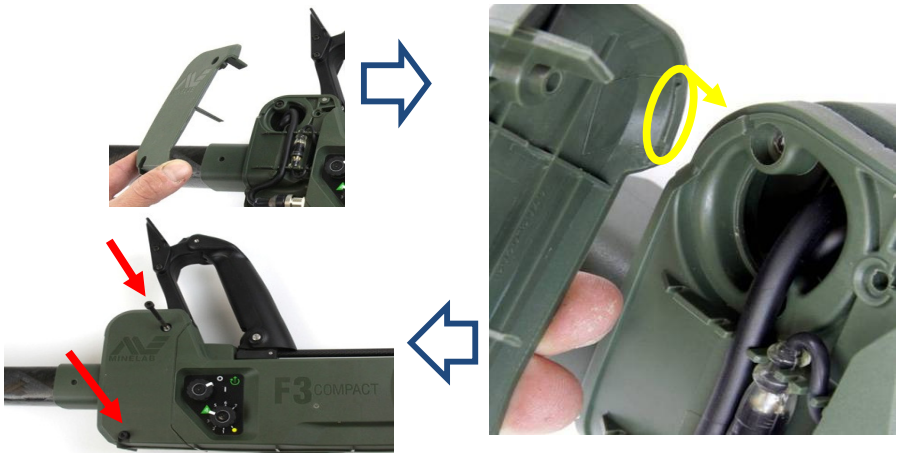


Figure 27: Fitting Hinge Cover

- Reattach the armrest with four (4) screws (12mm). Figure 28.

Figure 28: Attaching the Armrest

- Check all moving parts for correct operation.
- Insert batteries, turn on the detector then conduct mechanical & functional testing as described in Section 2 Mechanical & Functional Testing.

3.3 Main Printed Circuit Board (PCB)

a. The main PCB of the F3 COMPACT is a line replaceable unit and this section of the manual describes the procedure for its replacement. Figure 30 shows the main parts associated with the main PCB.

b. 3004-0053 Main PCB Kit, is a service kit containing the main PCB and the associated parts, when a replacement main PCB is required this part number should be ordered.

NOTE

Repairs to and disassembly of the main PCB are not detailed in this manual. Repairs to the main PCB should only be conducted by authorised Minelab Engineers.

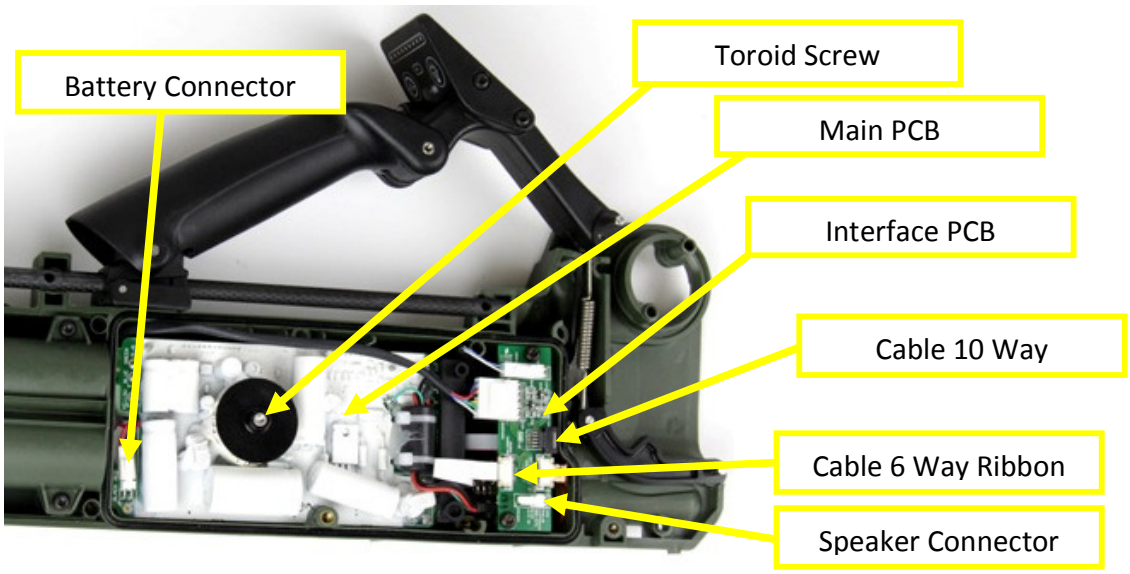


Figure 29: Detector Body and Main PCB

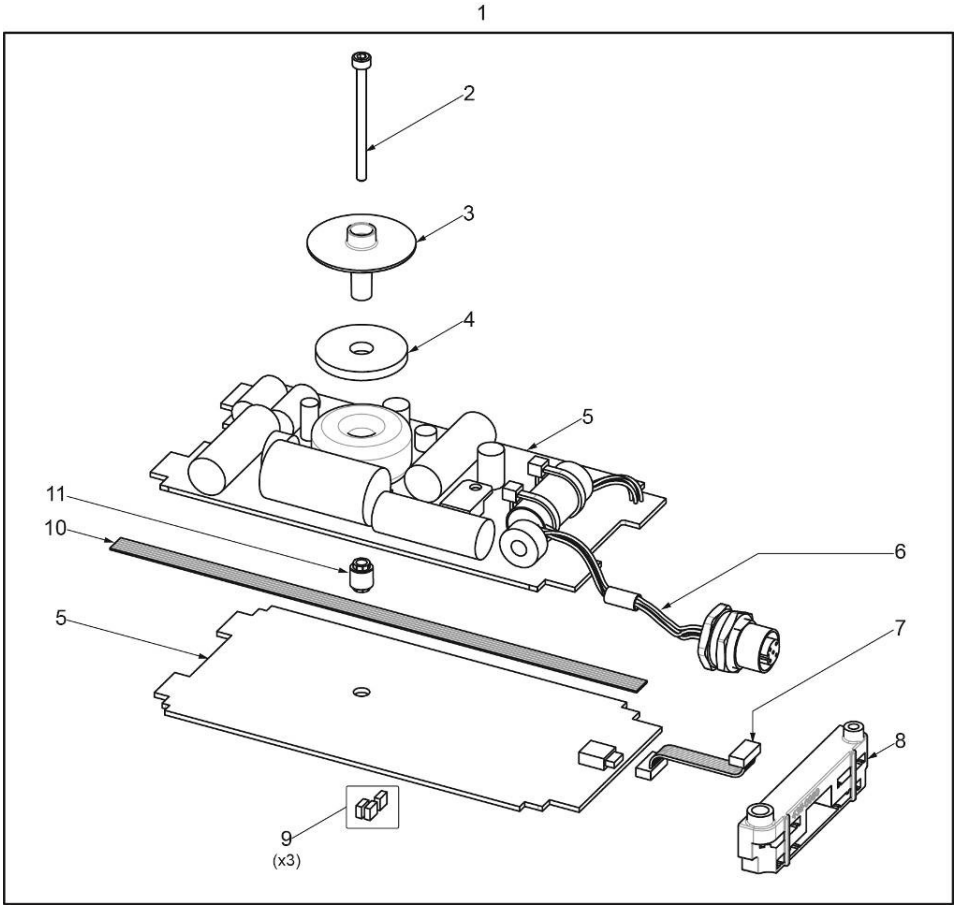


Figure 30: Parts of the Main PCB

1	**3004-0053**	**Main PCB Kit**, contains all parts in this table.
2	31-23040-980	Screw Toroid M3x40 skt
3	0703-0208	Cover Toroid
4	0704-0009	Gasket Toroid
5	5904-0190	PCBA Control F3
6	9511-0124	Wiring Loom Coil
7	67-50104	Cable 10 way 50mm
8	4311-0080	Bracket Main PCB
9	CMINE 0672	Jumper 2 Way Quantity 3
10	67-50062	Cable 6 Way Ribbon 178mm
11	4005-0054	Spacer Toroid mid

Table 1: Parts of Main PCB

3.3.1 Removing the Main PCB

a. To remove the main PCB, open the detector body as described in section 3.1 – Open the Detector Body and:

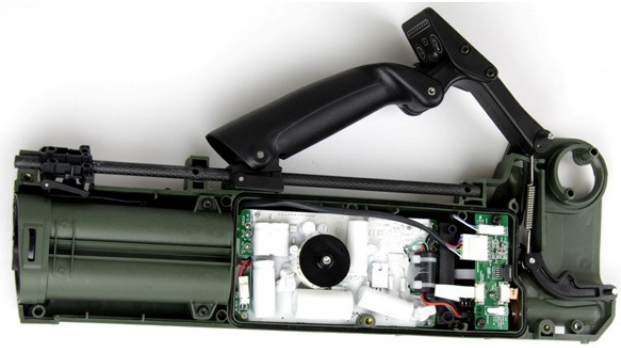


Figure 31: Opened Detector Body

- Remove the Nut (18mm) from the coil connector. Figure 32.

Figure 32: Removing the Coil Connector Nut (18mm)

- Unscrew the screw toroid from the main PCB, using a 2.5mm hex key driver. Figure 33.
- Disconnect the battery connector from the main PCB.

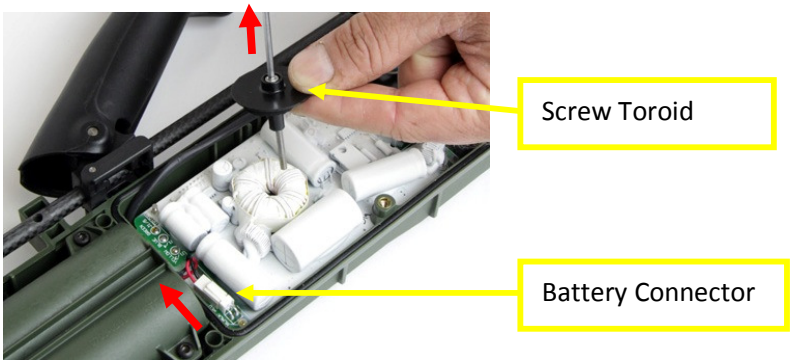


Figure 33: Screw Toroid & Battery Connector

- Remove the two (2) Screws (12mm) from the interface PCB. Figure 34.

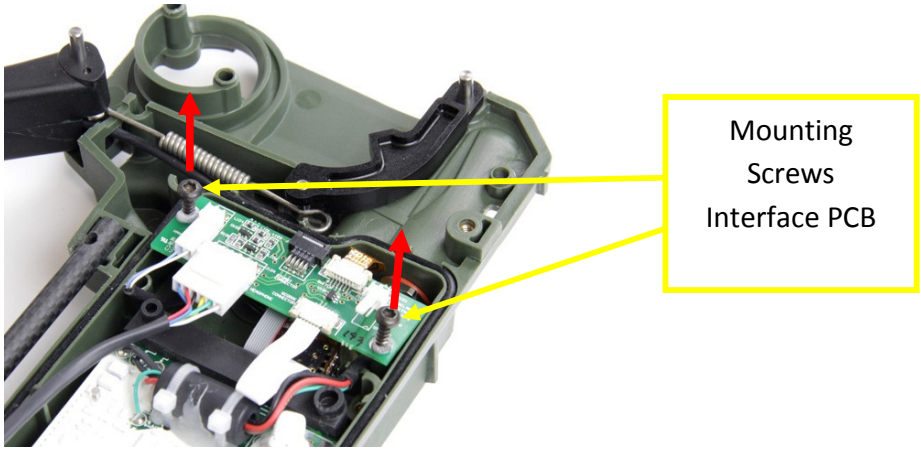


Figure 34: Interface PCB

- Disconnect the 10 way connector from the interface PCB. Figure 35.
- Slide out the locking bails on the 6 way ribbon connector and disconnect the cable 6 way ribbon. Figure 35.

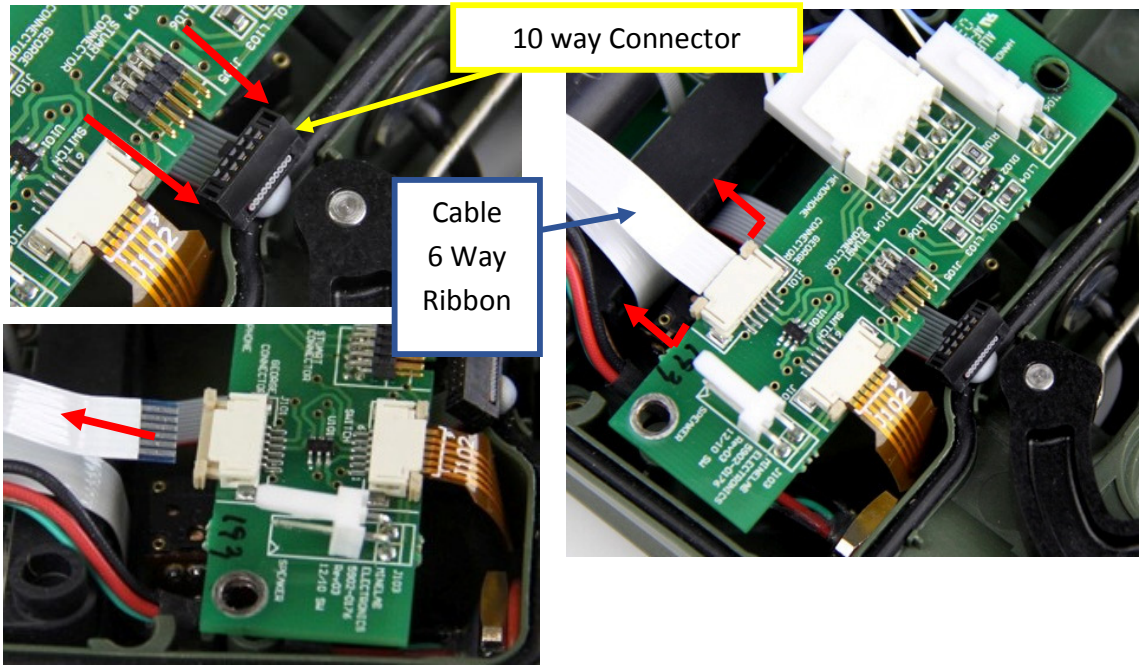


Figure 35: 10 Way Connector and 6 Way Ribbon Cable

- Slide the main PCB away from the battery assembly until the ends of the main PCB disengage from the slots in the detector body near the battery compartment. Figure 36.
- Gently tilt the top side (near the detector handle) of the main PCB away from the housing and lift the main PCB from the detector body.

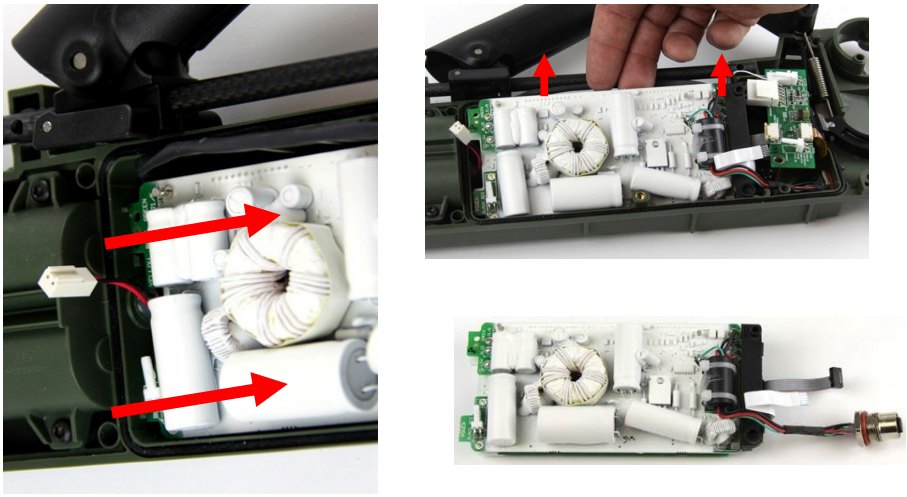


Figure 36: Lifting Main PCB Out of Detector

b. The main PCB can now be replaced.

3.3.2 Main PCB Assembly

a. When the line replaceable unit 3004-0053 Main PCB Kit is supplied by Minelab no assembly is required. However, in the event a main PCB is exchanged from one detector for use in another, it is important to check for correct assembly before fitting the main PCB to the detector. Check for correct assembly as follows:

- Check that the 6 way ribbon cable is connected to the main PCB.
- To connect the 6 way ribbon cable, separate the two halves of the PCB and open the connector bail. Insert 6 way ribbon cable and close the connector locking bail. Figure 37.

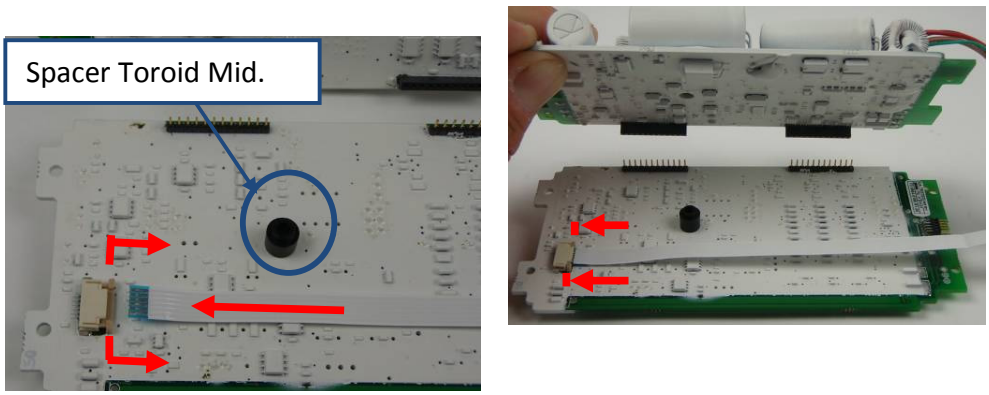


Figure 37: Connecting 6 Way Ribbon Cable

- Check the spacer toroid mid is in place between the two halves of the PCB.
- Connect the two halves together and check the PCB interconnectors are aligned and fully inserted.
- Connect the 10 way ribbon cable, ensuring that the key on the connector is aligned with the slot on the PCB. Figure 38.

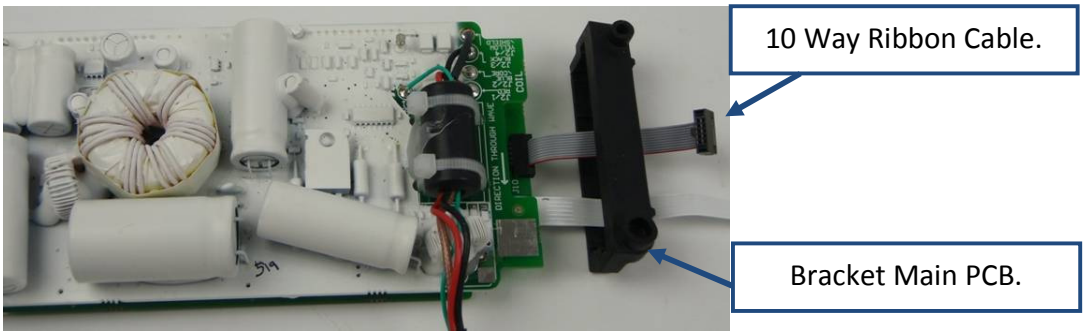


Figure 38: Fitting Bracket

- Fit the bracket main PCB.
- Check that three (3) jumpers are connected in the correct positions on the main PCB. Refer to Figure 39.

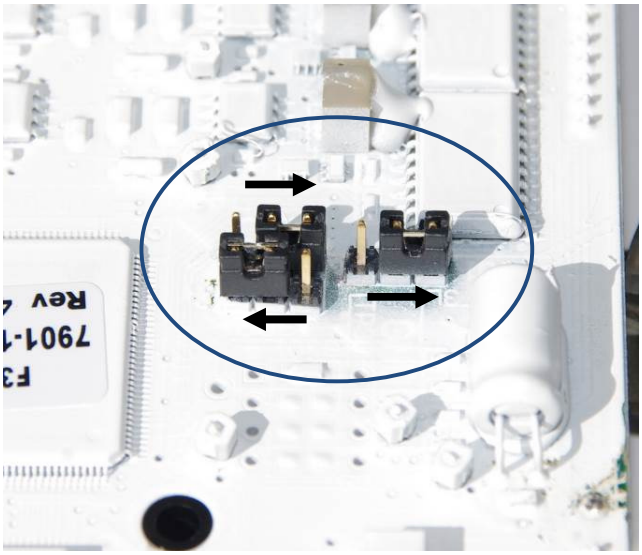


Figure 39: Three (3) Jumpers on Main PCB.

b. The main PCB is now ready to install into the F3 COMPACT.

3.3.3 Installing the Main PCB.

a. Having opened the detector body and removed the faulty main PCB, install a serviceable main PCB as follows:

- Place the detector on its left side in a clean well lit area.
- Lower the main PCB into the detector, pushing the bottom side (away from the handle) down and into place first. Gently position the main PCB flat inside the detector. Figure 40.
- Gently slide the main PCB rearward towards the battery compartment so that the ends of the main PCB insert into the locating slots in the detector body.

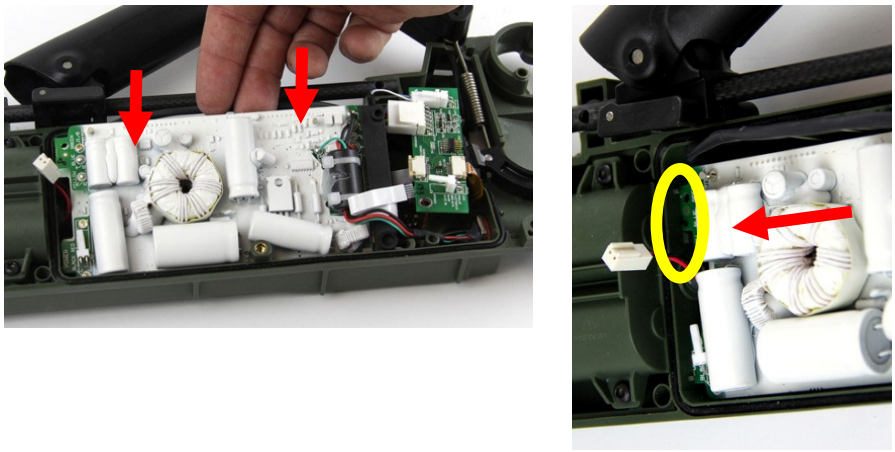


Figure 40: Installing the Main PCB

- Position the coil connector ensuring the connector has a clean and correctly positioned O-ring as shown in Figure 41.
- Fit the cable of the coil connector into the cable router as shown in Figure 41.

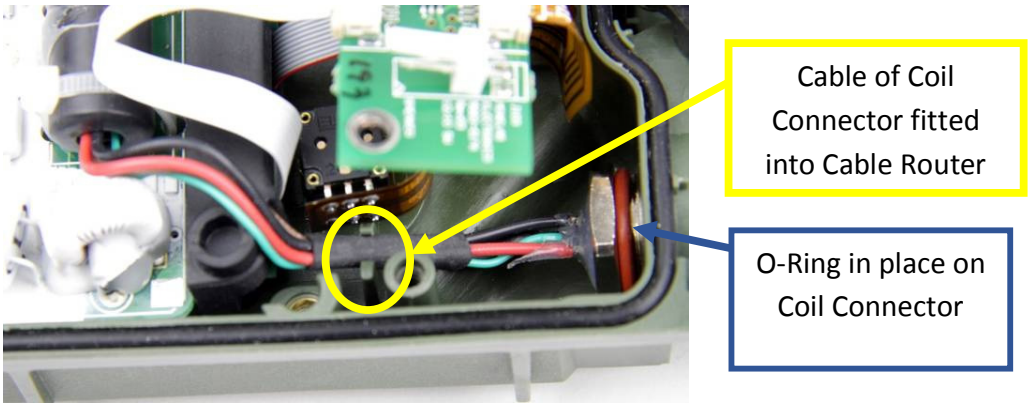


Figure 41: Coil Connector

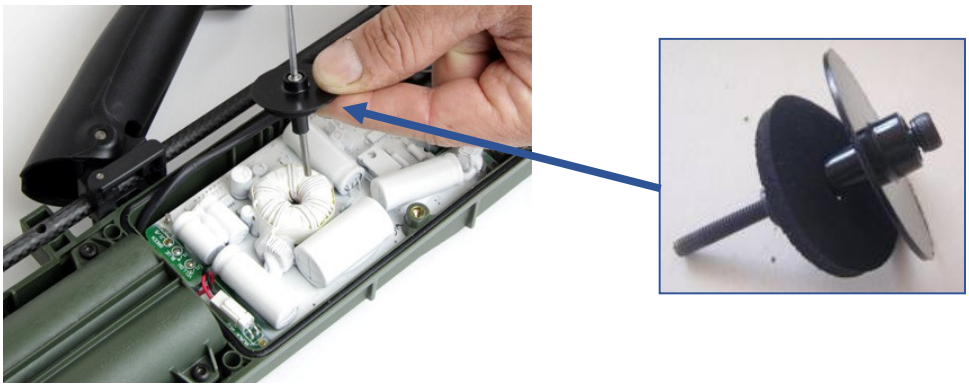


Figure 42: Screw Toroid

- Fit the screw toroid as shown in Figure 42.

- Lay the cable 10 way under the interface PCB. Take note of the connector key tab that aligns with the slot in the interface PCB. Figure 43.

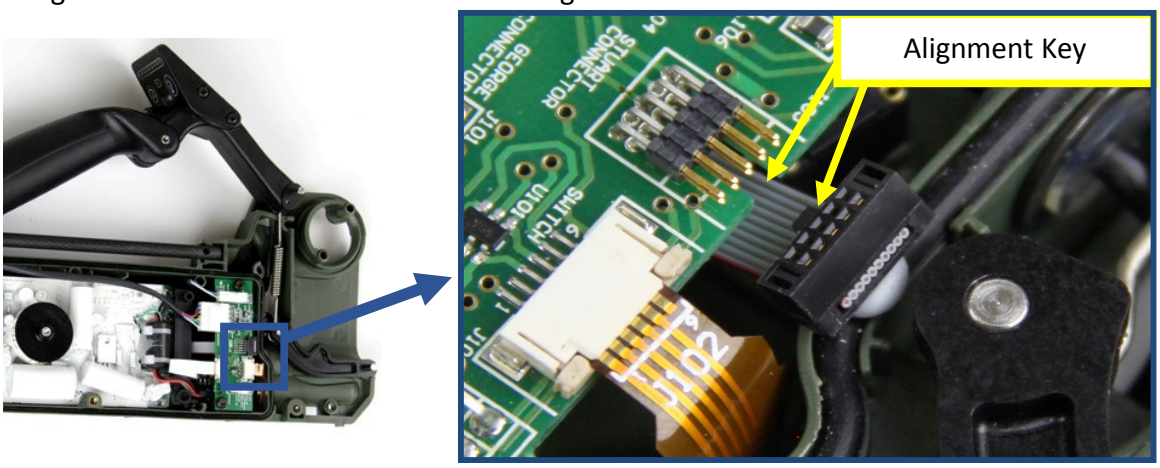


Figure 43: Connector 10 Way

- Gently align and connect the connector 10 way. Figure 43.
- Align the cable 6 way ribbon with its connector. Slide the connector locking bail outwards to accept the cable 6 way ribbon. Figure 44.
- Insert the cable 6 way ribbon into the connector then push the locking bail in to secure.

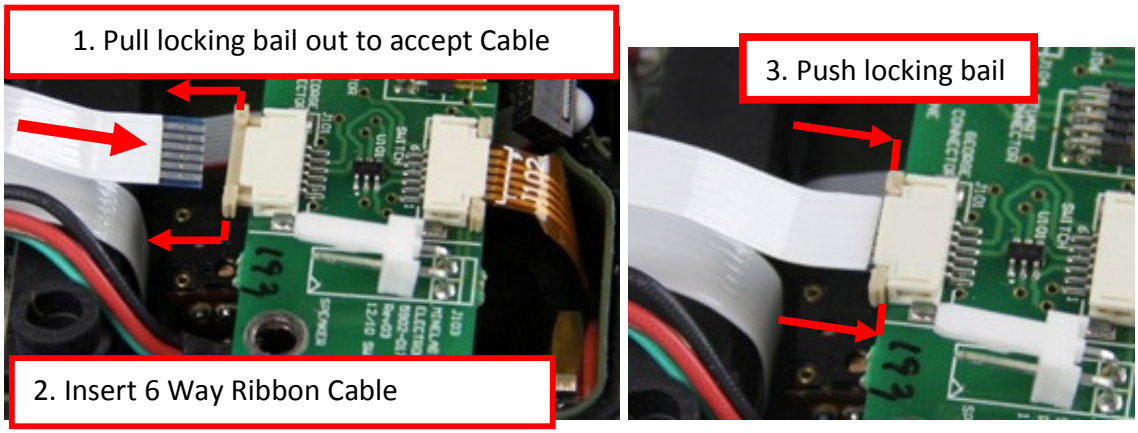


Figure 44: Connecting Six Way Ribbon Cable

- Connect the battery connector to the main PCB. Figure 45.

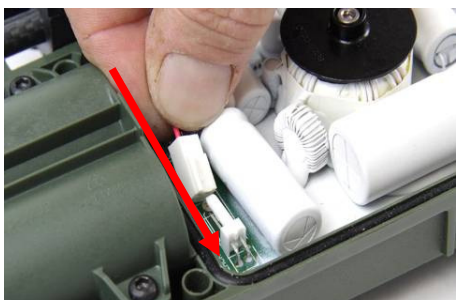


Figure 45: Connecting Battery Connector

- Make sure all connectors are firmly in place and all wires and cables are positioned so that they will not cause obstruction or get damaged when the two halves of the main body are fitted together.
- Insert the two (2) screws (12mm) to the interface PCB. Figure 46.

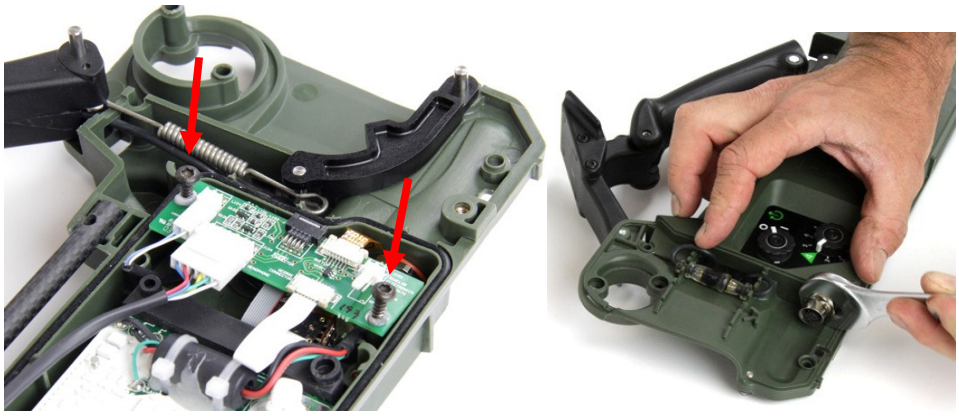


Figure 46: Interface PCB and Coil Connector Nut

- Connect the nut (18mm) to the coil connector and tighten. Figure 46.

b. Finish assembling the detector by closing the detector body, as described in Section 3.2 – Closing the Detector Body

3.4 Coil

a. The coil is a line replaceable unit and Figure 47 illustrates the major parts of the coil. 3004-0044 Coil Kit, is a service kit containing the coil and associated parts. All parts are available individually.

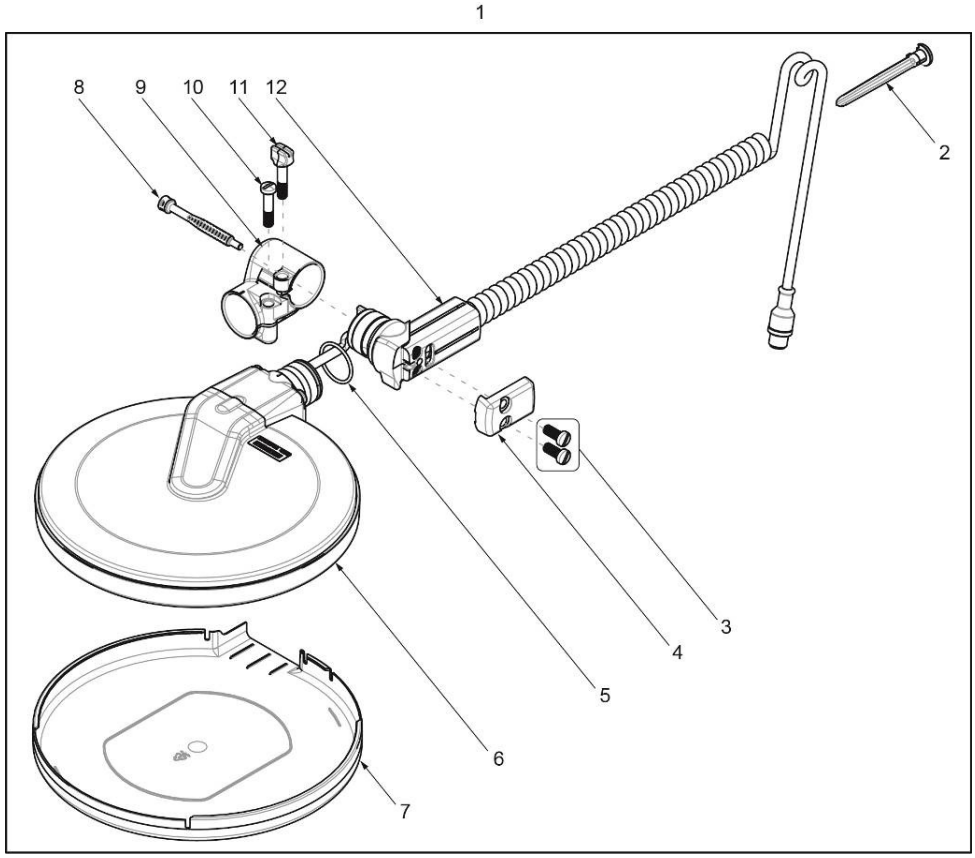


Figure 47: Parts of the Coil

1	3004-0044	Coil Kit, Includes all items in this table
2	4308-0031	Pin Coil Cable
3	4003-0124	Screw Nylon M6x14
4	0703-0204	Cap Shaft
5	30-29011-514	O Ring 25mm ID
6	2021-0105	Coil
7	2003-0055	Skid Plate
8	4308-0030	Pin Coil Pivot
9	4311-0074	Pivot Coil Yoke
10	4003-0123	Screw Nylon M6x29
11	4003-0121	Screw Thumb Nylon 1/4BSW
12	4311-0086	Pivot Lower Shaft

Table 2: Coil Parts

3.4.1 Skid Plate Replacement

a. The skid plate is designed to protect the coil and may require replacement after long periods of use. There is no requirement to remove the skid plate to clean inside during routine maintenance or operation. To exchange the skid plate:

- Remove the skid plate using fingers to lever one side away from the coil. Place a match stick in the opening or something soft that will not mark the coil or skid plate.
- Move around the circumference of the coil using fingers to lever the skid plate away from the coil. Insert additional match sticks to stop the skid plate from re-attaching to the coil. The skid plate can then be removed from the coil. Figure 48.

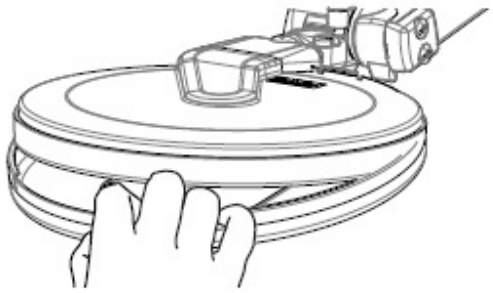


Figure 48: Replacing the Skid Plate

NOTE

Do not use a knife, screwdriver or any other steel objects to remove the skid plate. This could mark or damage the coil or skid plate.

- Re-attach the skid plate by positioning the skid plate underneath the coil and then pressing it into position.

3.4.2 Removing the Coil

a. To remove the coil from the F3 COMPACT:

- Prepare a clean well lit area in which to work.
- Switch off the detector and remove the batteries.
- Place the detector on its right side and remove the two (2) screws (45mm) that secure the hinge cover. Figure 49.
- Remove the hinge cover.

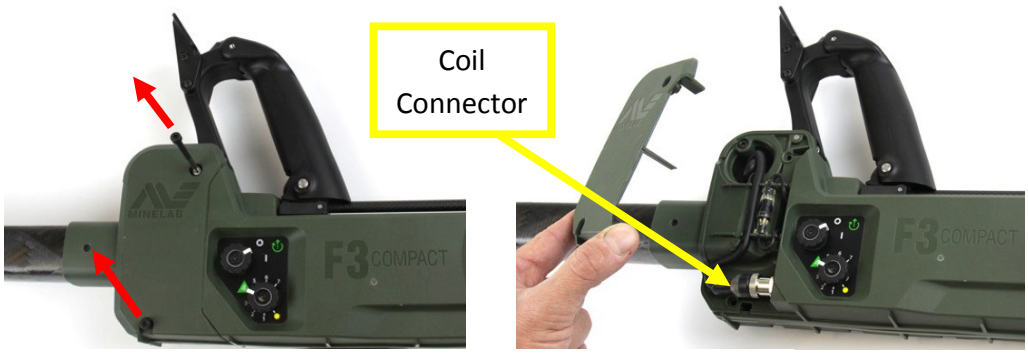


Figure 49: Removing Hinge Cover

- Unscrew and disconnect the coil connector. Figure 50.

Figure 50: Disconnecting Coil Connector

- Remove the pin coil cable from the upper end of the upper shaft. Turn the pin clockwise then pull to remove. Figure 51.

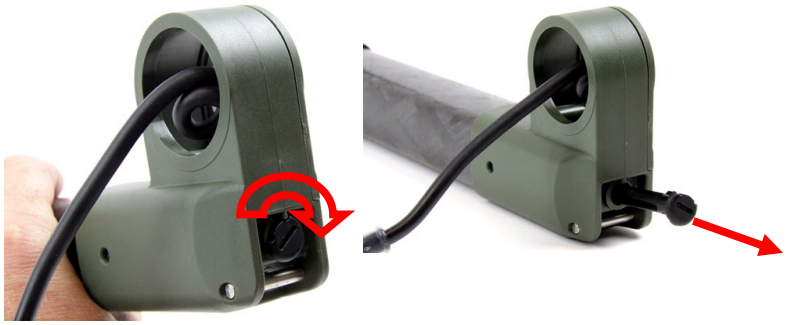


Figure 51: Removing Pin Coil Cable

- Remove the two (2) screws (Nylon 14mm) from the cap shaft on the lower shaft as indicated in Figure 52.

Figure 52: Removing Screws from Lower Shaft

- Insert a flat tip screwdriver into the slot underneath the cap shaft and lift and remove the cap shaft. Figure 52.
- Slide the coil out and off the lower shaft, exposing the coil cable.

Figure 53: Sliding the Coil Off the Shaft

- Push the coil cable connector into the shaft hinge whilst gently pulling the coil cable out of the end of the lower shaft, as shown in Figure 53. Once the coil connector has passed through the shaft hinge it should slide out easily from the shafts. **Do not force the coil cable or coil connector.**

b. The coil can now be removed or replaced as required. To fit the coil to the detector refer to section 3.4.6 - Fitting the Coil.

Figure 54: Coil Assembly

3.4.3 Coil Pivot.

a. The coil pivot is a line replaceable unit and Figure 55 illustrates the major parts. Each part of the coil pivot can be ordered individually or as a 3004-0045 Coil Pivot Kit, which includes all parts shown in Table 3

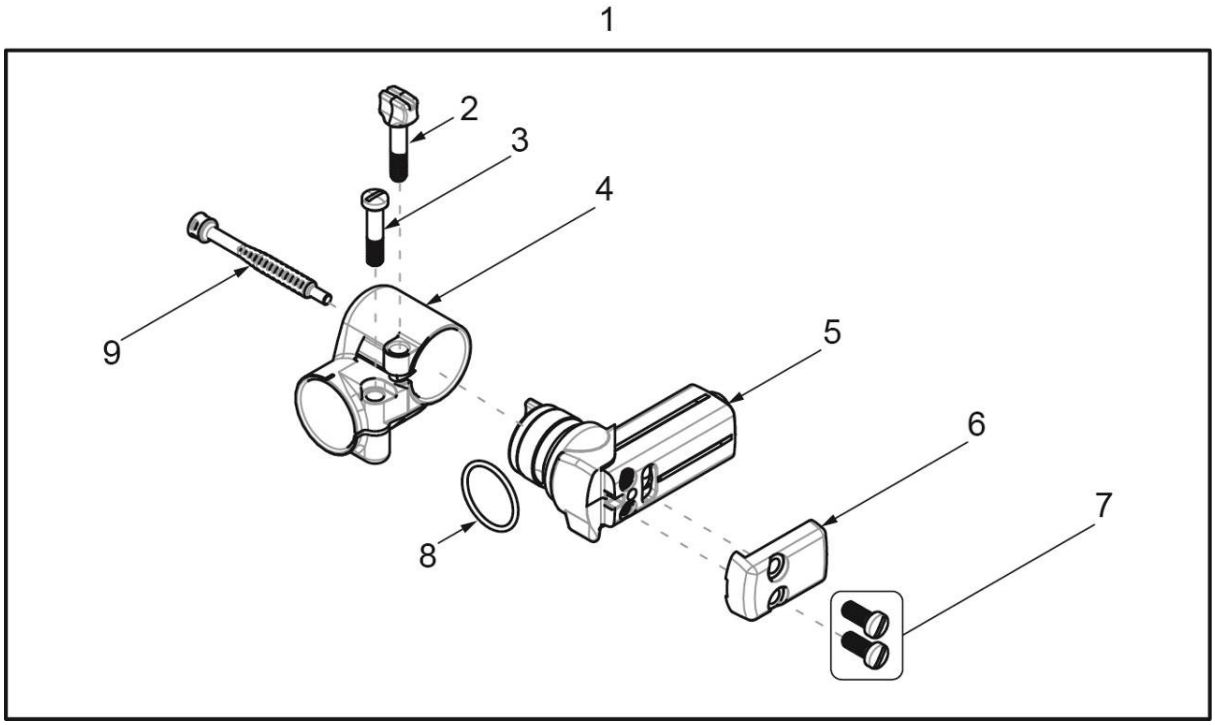


Figure 55: Coil Pivot Kit Parts

1	**3004-0045**	**Coil Pivot Kit**, contains all items in this Table
2	4003-0121	Thumb Screw Nylon 1/4BSW
3	4003-0123	Screw Nylon M6x29
4	4311-0074	Pivot Coil Yoke
5	4311-0086	Pivot Lower Shaft
6	0703-0204	Cap Shaft
7	4003-0124	Screw Nylon M6x14
8	30-29011-514	O-Ring 25mm ID
9	4308-0030	Pin Coil Pivot

Table 3: Coil Pivot Kit Parts

3.4.4 Removing Coil Pivot

a. To remove the coil pivot, first remove the coil as described in section 3.4.2 - Removing the Coil. Once completed:

- Remove the thumb screw and screw (Nylon M6x29). Figure 56.

Figure 56: Removing two (2) Screws

NOTE

The two (2) screws can be used to adjust the friction of the coil pivot movement.

- Push the pin coil pivot out with a pin punch or hex key driver and remove the pin coil pivot. Figure 57.

Figure 57: Removing Pin Coil Pivot

- Separate the pivot lower shaft from the pivot coil yoke. Gently feed the coil cable through the pivot lower shaft removing the pivot shaft from the coil cable. Do not stretch the coil cable. Figure 58.

Figure 58: Removing Pivot Lower Shaft

- Pull the pivot coil yoke off the coil and carefully thread the coil cable through the pivot coil yoke. If required remove the O-ring from the coil. Figure 59.

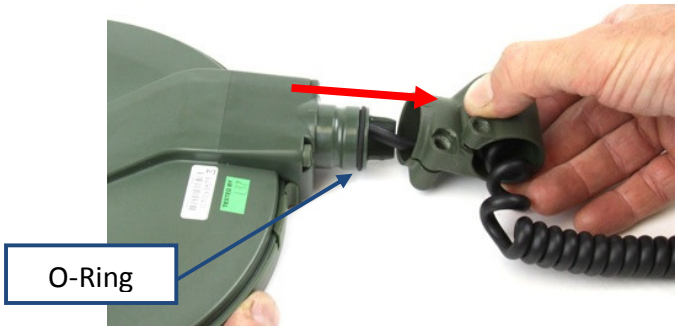


Figure 59: Removing Pivot Coil Yoke

3.4.5 Attaching the Coil Pivot

a. To attach the coil pivot, firstly remove the coil from the detector as described in section 3.4.2 - Removing the Coil. Once completed:

- Attach the O-ring to the coil as shown in Figure 60.

Figure 60: O-Ring and Coil Cable

- Identify the section of coil cable closest to the coil and wind or unwind the coil cable to achieve five (5) turns. The five (5) turns of cable will be located within the pivot with the pin coil pivot passing through the centre. Figure 60.
- Feed the pivot coil yoke onto the coil cable and carefully move the pivot coil yoke along the coil cable to the coil. Align and then push the pivot coil yoke into place on the coil. Check the pivot coil yoke rotates through 90 degrees with end stops. Figure 61.

Figure 61: Fitting Pivot Coil Yoke

- Feed the pivot shaft onto the coil cable. Align the coil cable with the 5 turns of cable inside the pivot then press the pivot shaft onto the pivot coil yoke. Ensure the coil cable retains the 5 turns of cable within the pivot. Figure 62.

Figure 62: Fitting Pivot Lower Shaft

- Push the pin coil pivot into the pivot coil yoke. The pin must travel up the centre of the 5 turns of coil cable inside the pivot. If there is resistance to inserting the pin open the pivot and try again. **Do Not Use Excessive Force.** Push the pin in with fingers and click into place. Figure 63.

Figure 63: Inserting Pin Coil Pivot

NOTE

The pin coil yoke must thread through 5 turns of the cable inside the pivot.

- Check the movement of the pivot in both directions.

- Insert the screw (Nylon M6x29) into the pivot coil yoke and then insert the thumb screw. Tighten both screws until the movement of the coil starts to become firm. Figure 64.

Figure 64: Adjusting Screws

NOTE

The thumb screw will adjust the friction of the coil tilt. The thumb screw must be tight enough to stop the coil from drooping. The screw (Nylon M6x29) will adjust the friction of the coil rotation.

b. Attach the coil to the shaft then fit onto the detector as described in Section 3.4.6 - Connecting the Coil.

3.4.6 Connecting the Coil

a. With practice and a pull through tool it is possible to connect the coil to the detector without opening the detector body.

b. Open the detector body as described in Section 3.1 - Opening the Detector Body. Once completed:

- Remove the shaft and coil from the detector. Section 3.4.2 - Removing the Coil
- Remove the cover shaft hinge from the shafts. Figure 65.

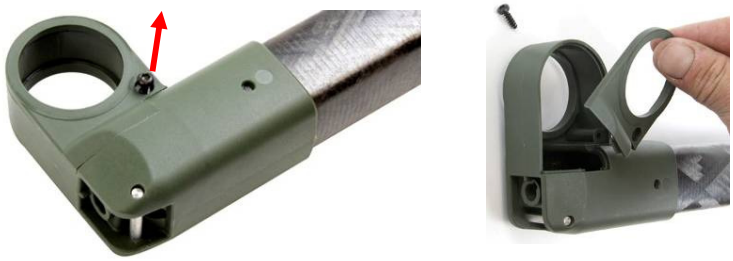


Figure 65: Removing Cover Shaft Hinge

- Connect the coil cable pull-through to the coil connector. Alternatively, a piece of string could be used to thread the coil cable into the shafts. Figure 66.
- Feed the coil cable pull-through into the coil end of the lower shaft and out through the top (hinge end) of the upper shaft. Feed the coil cable until the coil connector is exposed.

Figure 66: Threading Coil Cable through Shafts

- Insert the pin coil cable into the end of the upper shaft so that the pin engages into the turns of the coil cable within the shaft. Turn the pin counter clockwise to lock it into place. When the coil cable is correctly held in place by the pin the shafts can be extended and collapsed without the coil connector moving in or out of the shaft hinge. Figure 67.

Figure 67: Fitting Pin Coil Cable and Cover Shaft Hinge

- Fit the cover shaft hinge to the shaft and screw into place. Figure 67.
- Slide the coil into the end of the lower shaft. Fit the cap shaft then fit the two (2) screws (14mm Nylon) as shown in Figure 68.

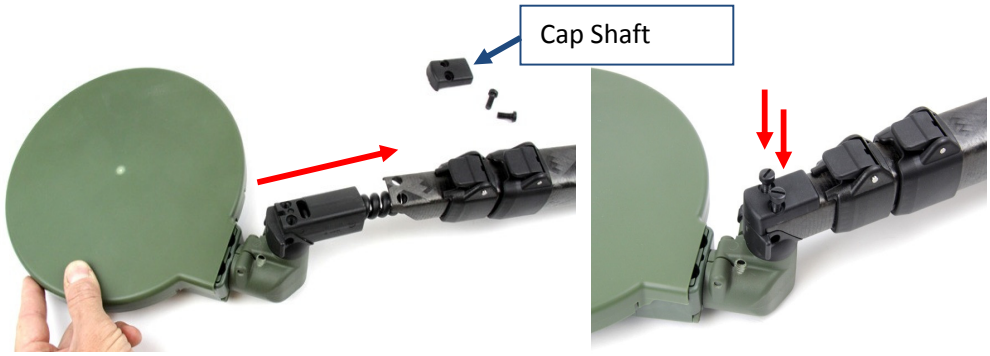


Figure 68: Connecting Coil to Lower Shaft

- Thread the coil cable through the detector hinge and attach the shaft onto the detector hinge.

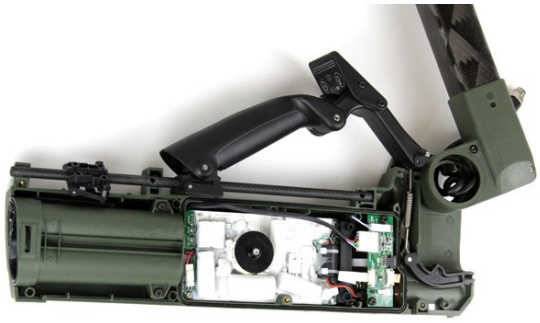


Figure 69: Connecting Shaft and Coil

- Connect the coil connector (Figure 70) and close the detector body described in Section 3.2 - Closing the Detector Body.

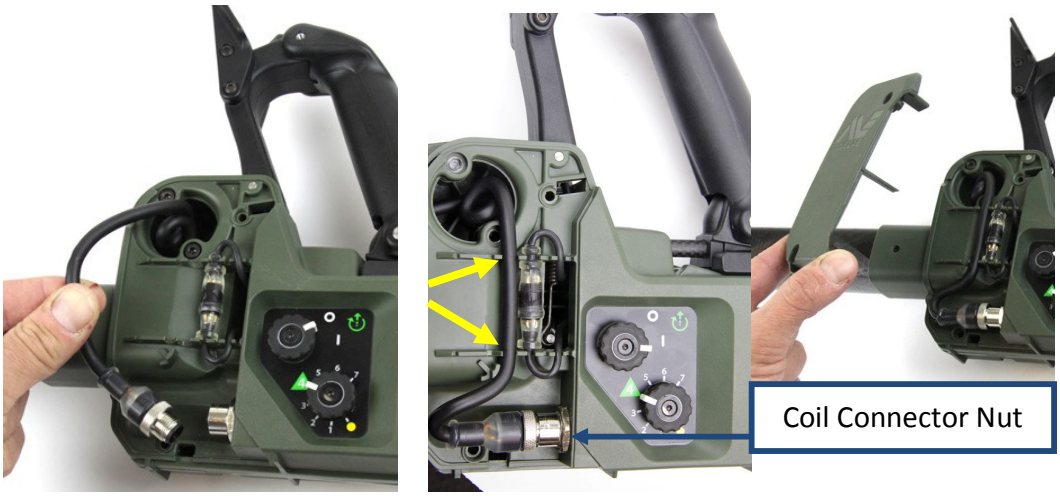


Figure 70: Connecting Coil Cable and Cover

c. The coil has now been connected to the detector. Check the assembly and all moving parts. Insert batteries and then carry out mechanical & functional testing as described in Section 2 - Mechanical & Functional Testing.

3.5 Shafts

a. The 3004-0046 Shaft Kit is a line replaceable unit and Figure 71 illustrates the major parts.

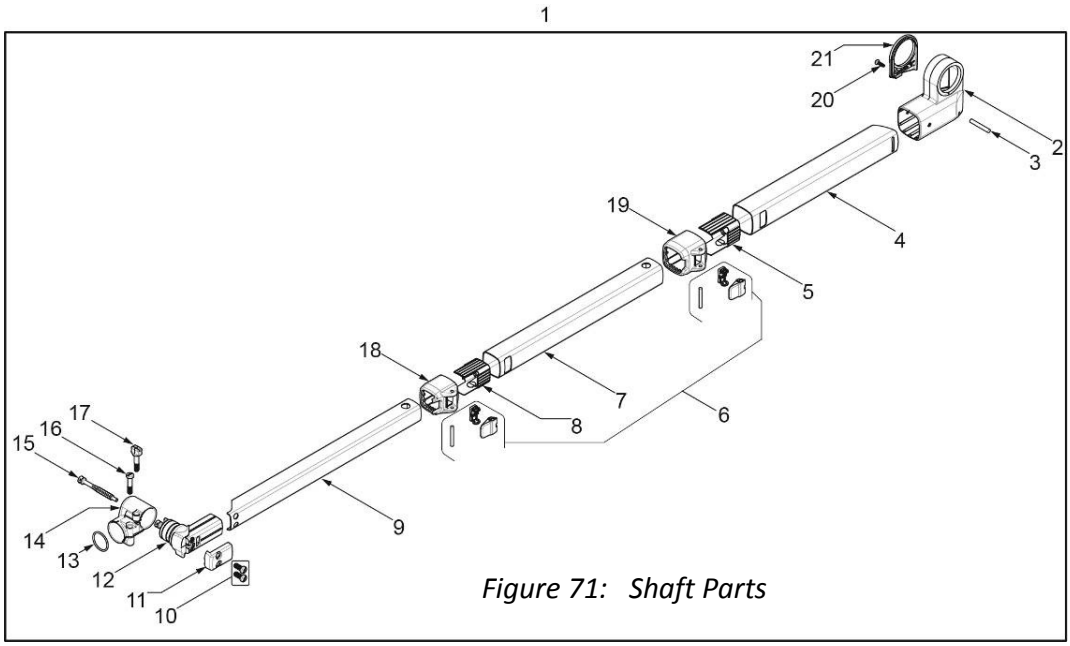


Figure 71: Shaft Parts

1	**3004-0046**	**Shaft Kit**, contains all items in this table
2	4311-0073	Hinge Upper Shaft
3	4308-0018	Pin Lock Latch
4	8007-0065	Shaft Upper
5	8009-0011	Shaft Guide Middle
6	**3004-0047**	**Camlock Kit**, contains 3 items marked green
6	8008-0062	Pressure Block Camlock
6	8008-0061	Camlock Lever
6	4308-0014	Pin Camlock Lever
7	8007-0064	Shaft Middle
8	8009-0012	Shaft Guide Lower
9	8007-0063	Shaft Lower
10	4003-0124	Screw Nylon M6x14
11	0403-0204	Cap Shaft
12	4311-0086	Pivot Lower Shaft
13	30-29011-514	O ring 25mm ID
14	4311-0074	Pivot Coil Yoke
15	4308-0030	Pin Coil Pivot
16	4003-0123	Screw Nylon M6x29
17	4003-0121	Screw Thumb Nylon 1/4BSW
18	8008-0060	Camlock Body Middle
19	8008-0059	Camlock Body Upper
20	31-03512-980	Screw 3.5x12 skt head
21	0703-0202	Cover Shaft Hinge

Table 4: Shaft Parts

3.5.1 Replacing a Camlock

a. Camlock replacement can be achieved as follows:

- Open the camlock lever and using a pin punch and hammer drive the camlock pin out. Figure 72.

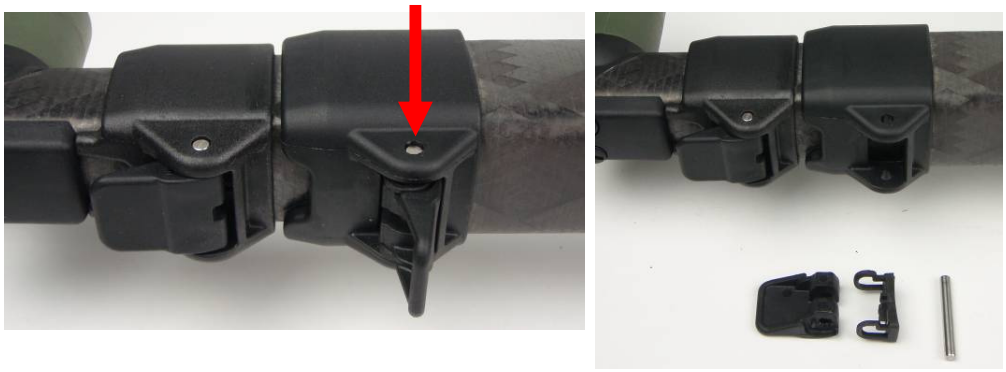


Figure 72: Removing Camlock Pin

- Once the camlock pin has been removed the camlock pressure block can be removed and replaced if needed.

NOTE

When the camlocks are closed they must hold the shafts firmly with no slippage. If the camlock does not hold the shafts firmly in place then pressure blocks should be replaced.

- To reassemble the camlock, attach the pressure block to the camlock lever.
- Place the camlock lever with pressure block into position within the camlock body then insert the camlock pin into place. Figure 73.

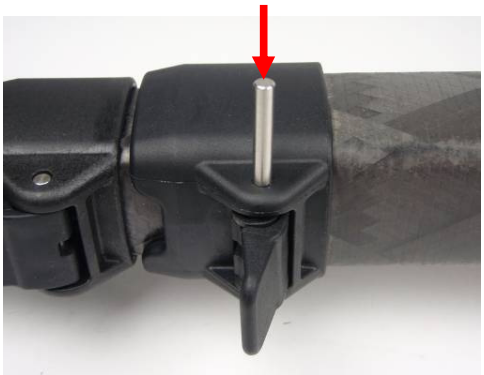


Figure 73: Inserting Camlock Pin

3.5.2 Removing the Shafts

a. To remove the shafts from the detector firstly open the detector body as described in Section 3.1 – Opening the Detector Body. Once completed:

- Lift the shafts clear of the detector.

Figure 74: Shaft and Coil Removed from Detector

- Remove the pin coil cable from the upper end of the upper shaft. Turn the pin coil cable clock wise and then lift out.

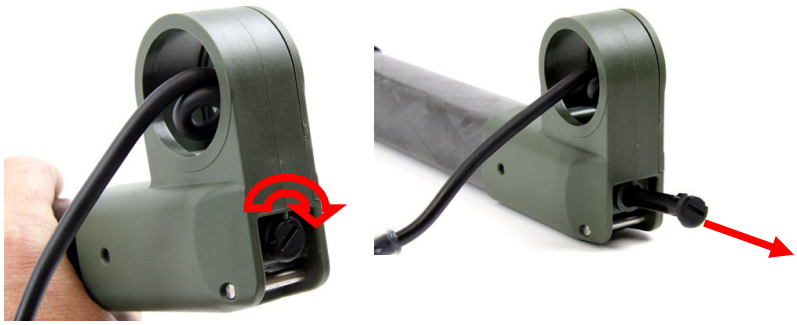


Figure 75: Removing Pin Coil Cable

- Remove the two (2) nylon screws from the cap shaft on the lower shaft as indicated in Figure 76.
- Insert a flat tip screwdriver into the slot underneath the cap shaft and lift and remove the cap shaft.

Figure 76: Removing Screws from Lower Shaft

- Slide the coil out and off the lower shaft, exposing the coil cable. Feed the coil cable connector into the upper shaft and pull the coil cable out of the end of the lower shaft. Figure 77.

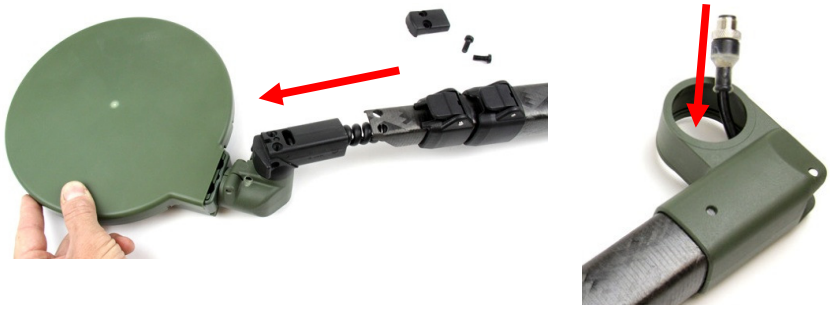


Figure 77: Removing Coil Cable from Shafts

Figure 78: Detector Shaft and Coil

b. The Shafts have now been removed from the F3 COMPACT.

3.5.3 Attaching the Shafts

a. The detector body needs to be opened in order to fit the shafts to the detector, refer to Section 3.1 – Opening the Detector Body.

b. The coil must be connected to the shaft then the shaft connected to the detector this process is described in Section 3.4.6 - Connecting the Coil.

c. Assemble the detector as described in Section 3.2 - Closing the Detector Body.

d. Once the detector is fully assembled check the operation of all moving parts and test the detector as described in Section 2 - Mechanical & Functional Testing.

3.6 Handle

a. The Handle kit 3004-0050 is a line replaceable unit and Figure 79 illustrates the major parts of the handle.

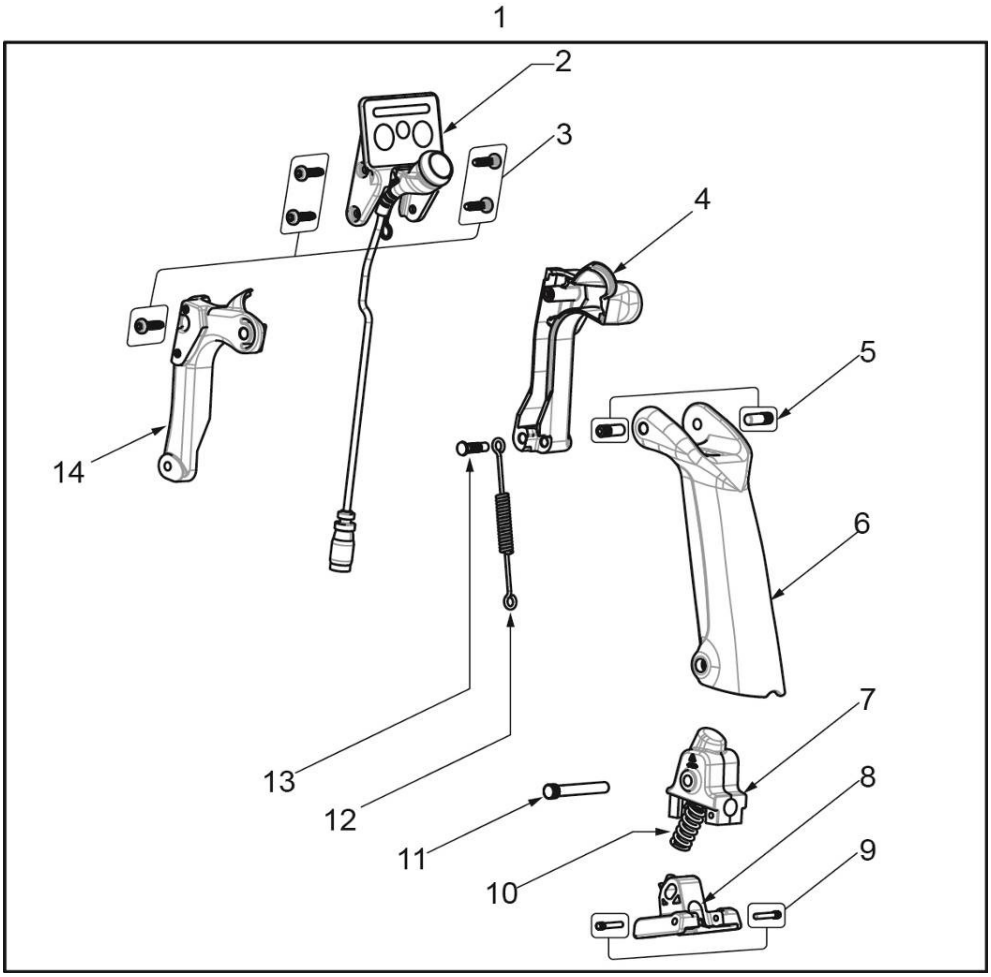


Figure 79: Handle Parts

1	**3004-0050**	**Handle Kit**, contains all items in this table.
2	0705-0078	Display Assembly
3	31-03512-980	Screw 3.5x12 skt head
4	8005-0068	Handle Forward Right
5	4308-0024	Pin Handle Main Upper
6	8005-0067	Handle Main
7	4311-0076	Hinge Handle Slide
8	4311-0079	Lock Handle Slide
9	4308-0022	Pin Lock Handle Detent
10	4006-0041	Spring Handle Detent
11	4308-0023	Pin Handle Main Lower
12	4006-0038	Spring Latch Hinge
13	4308-0026	Pin Spring Latch hinge
14	8005-0069	Handle Forward Left

Table 5: Handle Parts

3.6.1 Removing the Handle

a. The detector body must first be opened to remove the handle as described in Section 3.1 - Opening the Detector Body. Once completed:

Figure 80: Disconnect Wiring Loom Handle

- Disconnect the wiring loom handle. Hold one side of the connector firm against the detector body whilst gently pulling the other side. Figure 80.
- Disconnect the spring latch hinge from the latch hinge.
- Lift the handle off the pin handle pivot.
- Remove the rod handle slide from the handle. Figure 81.

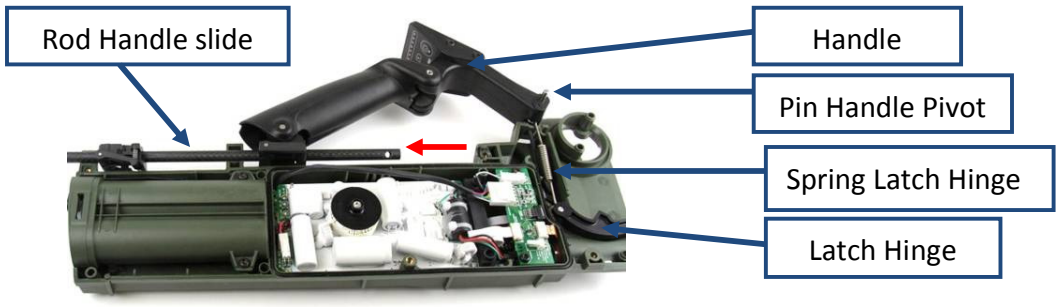


Figure 81: Handle

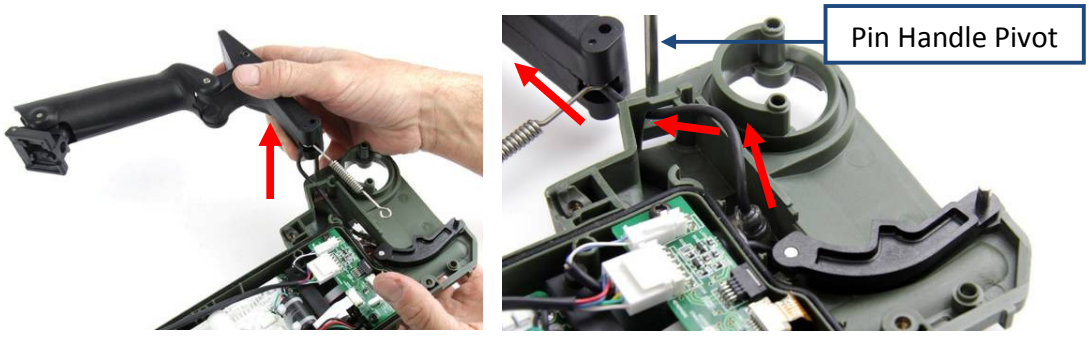


Figure 82: Removing Handle and Cable

- Pass the wiring loom handle through the top of the detector. Figure 82.

b. The handle has now been removed from the F3 COMPACT and can be replaced if required.

3.6.2 Connecting the Handle

a. To connect the handle the detector body must be opened as described in Section 3.1 - Opening the Detector Body. Once completed:

- Thread the wiring loom handle into the detector body. Figure 83.

Figure 83: Threading the Wiring Loom

- Push the handle onto the pin handle pivot. Figure 83.
- Connect the spring latch hinge to the latch hinge. Figure 84.
- Feed the rod handle slide through the handle and into position.

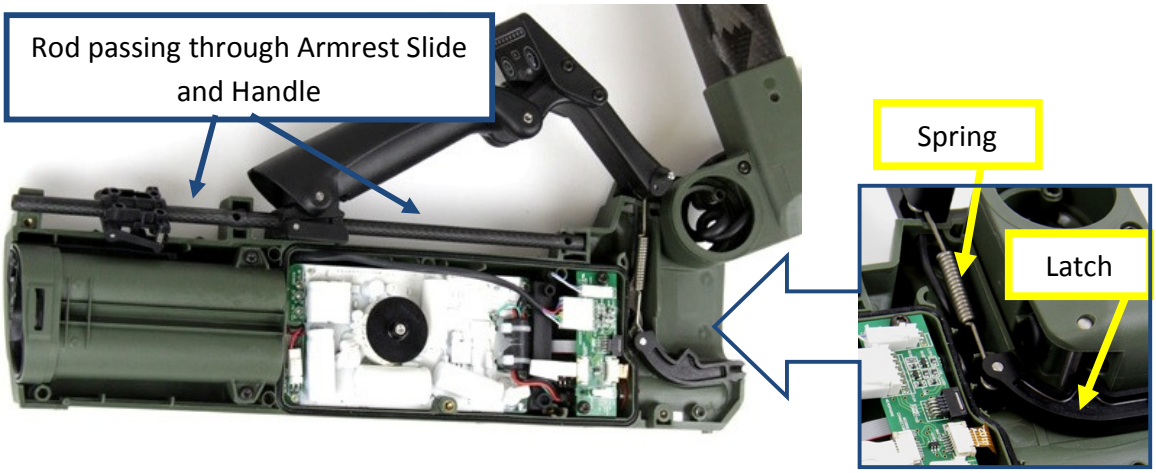


Figure 84: Latch Hinge and Spring Latch Hinge

- Connect the wiring loom handle and fit into the cable router. Figure 85.

Figure 85: Correct Position of Wiring Loom Handle

b. Assemble the detector and close the detector body as described in Section 3.2 - Closing the Detector Body.

3.7 Armrest

a. The armrest is a line replaceable unit with or without slide as shown in Figure 86.

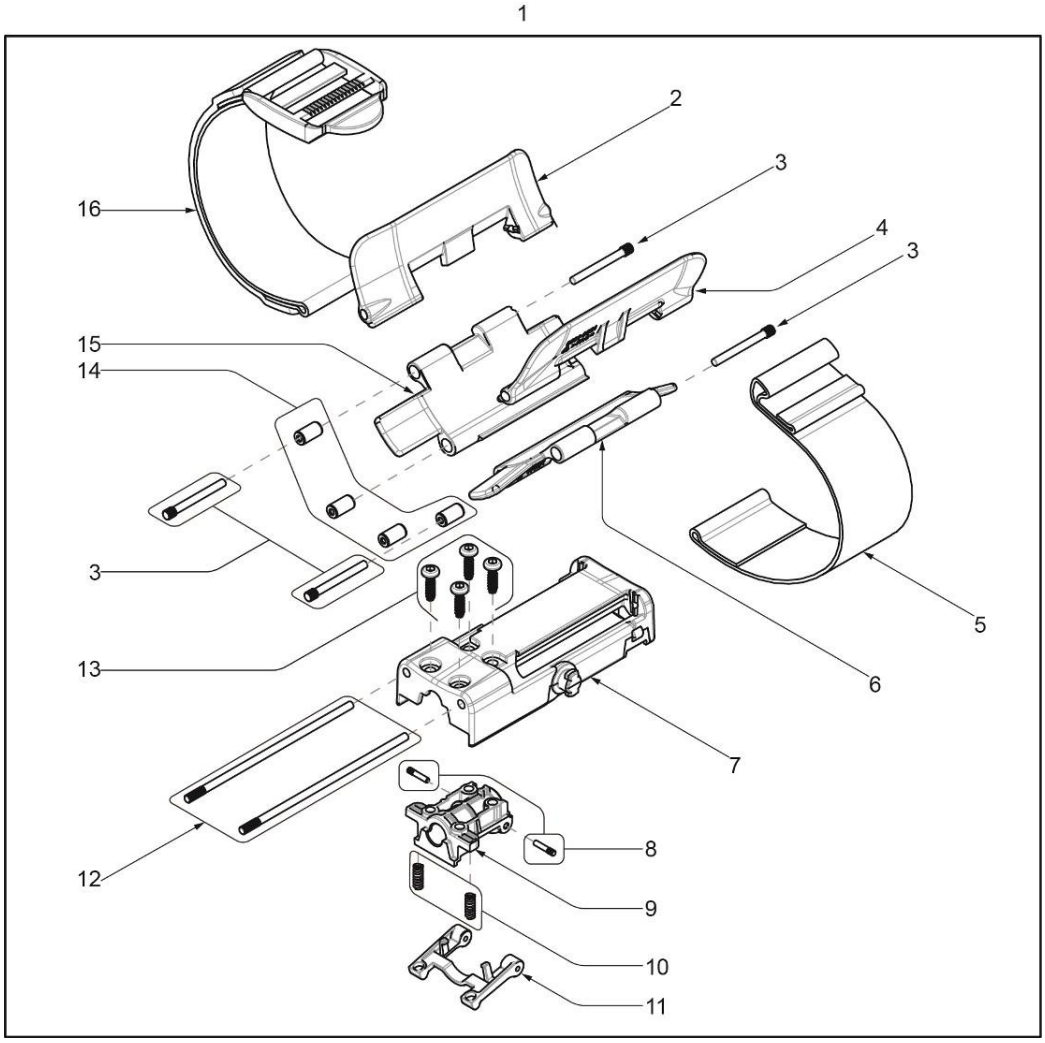


Figure 86. Armrest Kit with Slide

1	3004-0048	Armrest Kit with Slide
2	8001-0022	Armrest Flap Upper Right
3	4308-0020	Pin Short Armrest
4	8001-0021	Armrest Flap Upper Left
5	8005-0072	Arm Strap
6	8001-0019	Armrest Flap Lower Left
7	8004-0014	Bracket Armrest
8	4308-0021	Pin Armrest Slide
9	4311-0077	Mount Slide Armrest
10	4006-0040	Spring Detent Armrest
11	8008-0065	Lever Armrest

12	4308-0019	Pin Long Armrest
13	31-03512-980	Screw M3.5x12 skt head
14	4005-0095	Bush Friction Armrest
15	8001-0020	Armrest Flap Lower Right
16	8005-0071	Armstrap with Buckle

Table 6. Armrest Kit with Slide

3.7.1 Replacing the Armrest

a. To replace the armrest:

- Prepare a clean well lit workspace.
- Turn the detector off and remove the batteries.
- Remove the four (4) screws from the top of the armrest and remove the armrest. Figure 87.

Figure 87: Removing the Armrest

b. The armrest can now be replaced as an assembly. If the armrest slide assembly must also be replaced then the detector body must be opened as described in Section 3.1 - Opening the Detector Body.

- Reattach the armrest and fit the four (4) screws (12mm)
- Check the armrest folds in and out correctly and also check that the armrest slides backward and forward.

3.8 Battery Compartment

a. The battery compartment and the battery lid are line replaceable units and available as service kits which include associated parts as shown in Figure 88.

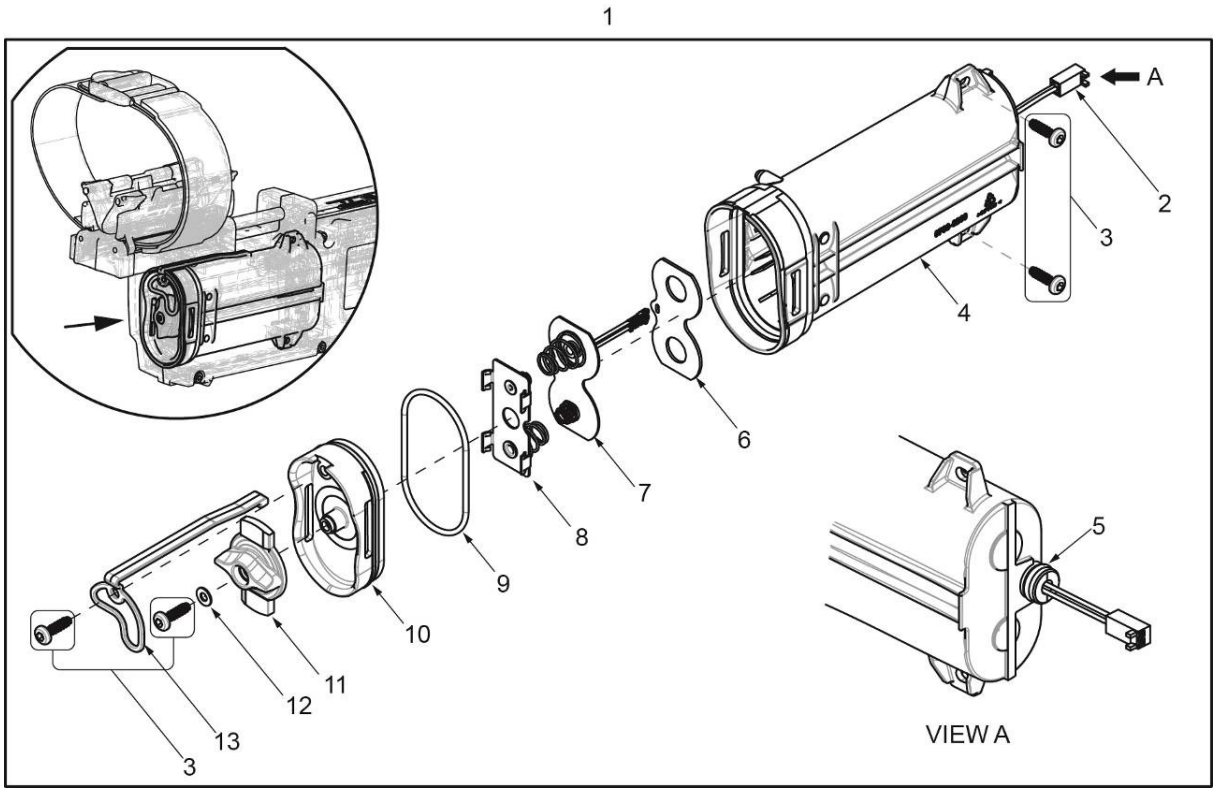


Figure 88: Battery Compartment Kit

1	**3004-0051**	**Battery Compartment Kit,** contains all items.
2	CMINE0568	Connector Housing Battery
3	31-03512-980	Screw 3.5x12 skt head
4	0703-0209	Holder Battery C Cell
5	30-29011-011A	O Ring BS011
6	2005-0026	Pad Adhesive Battery Holder
7	5904-0178	PCB Battery Contacts
8	2303-0042	Contacts Battery Lid
9	4309-0075	O Ring Battery Lid
10	0304-0028	Lid Battery Compartment
11	4313-0003	Lock Battery Lid
12	31-23001-927	Washer M3 Nylon
13	8005-0070	Tether Battery Lid

Table 7: Battery Compartment Kit

3.8.1 Battery Compartment Replacement

a. Open the detector body as described in Section 3.1 - Opening the Detector Body. Once completed:

- Disconnect the battery connector.
- Remove the two (2) screws (12mm) from the battery compartment. Figure 90.
- Slide the battery compartment rearward (away from the main PCB), threading the battery connector out of the detector body.

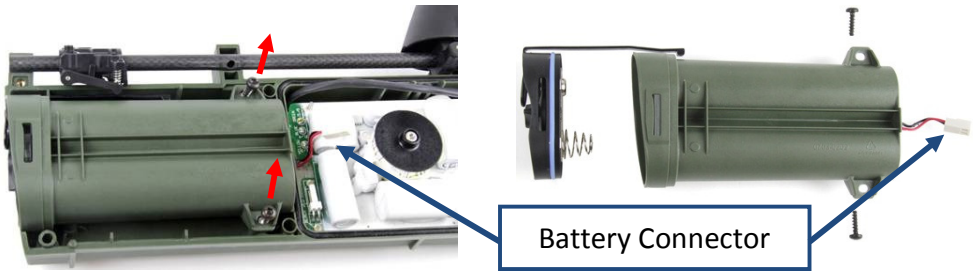


Figure 89: Replacing Battery Compartment

- Install the battery compartment by first feeding the battery connector through the hole in the detector body.
- Slide the battery compartment into position. Figure 90.
- Connect the battery connector.
- Insert the two (2) mounting screws (12mm).
- Close and lock the battery lid.

b. Reassemble the detector by closing the detector body as described in Section 3.2 - Closing the Detector Body.

3.8.2 Battery Lid

a. The battery lid 3004-0052 is a line replaceable unit as shown in figure 89.

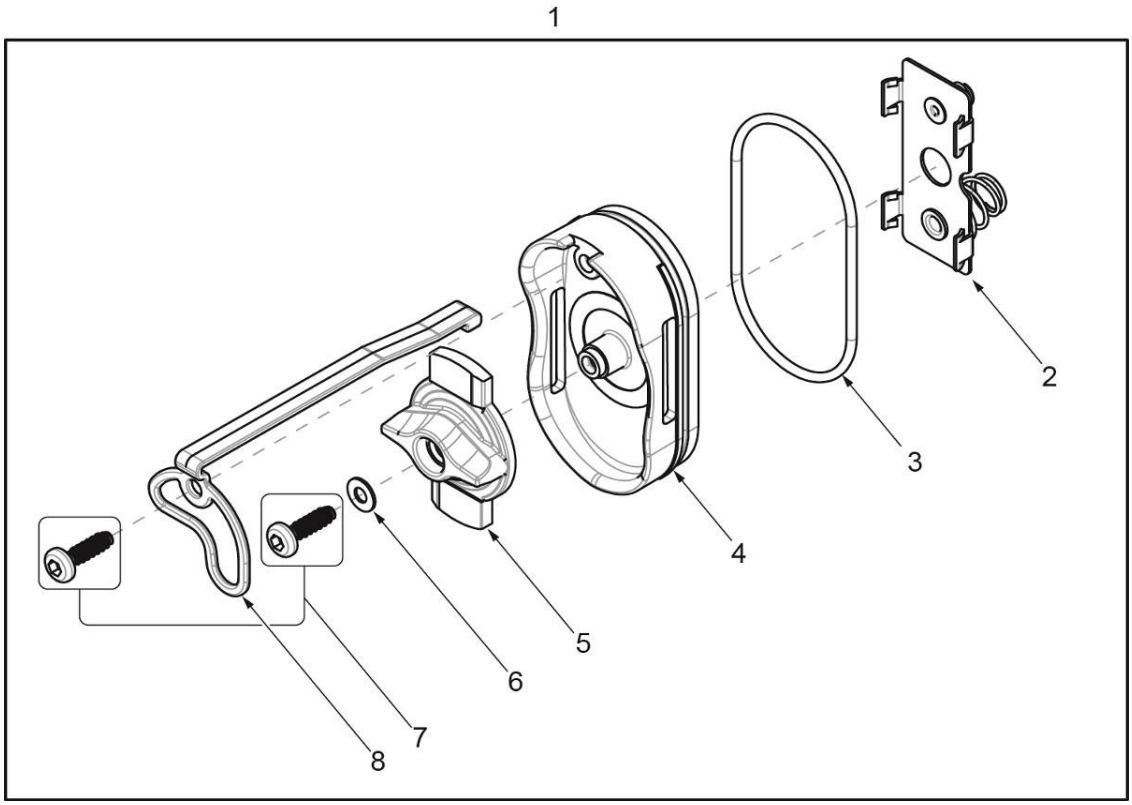


Figure 90: Battery Lid Kit

1	3004-0052	Battery Lid Kit
2	2303-0042	Contacts Battery Lid
3	4309-0045	O Ring Battery Lid
4	0304-0028	Lid Battery Compartment
5	4313-0003	Lock Battery Lid
6	31-23001-927	Washer M3 Nylon
7	31-03512-980	Screw 3.5x12 skt head
8	8005-0070	Tether Lid Battery

Table 8: Battery Lid

3.8.3 Battery Lid Replacement

a. Open the detector body as described in Section 3.1 - Opening the Detector Body. Once completed:

Figure 91: Opened Detector Body

NOTE

The battery lid can be replaced without opening the detector body if the tether is unscrewed from the battery lid.

- Check the battery lid has an O-ring correctly in place. The O-ring must be clean and can be lightly greased.
- Check the battery lid closes onto the battery compartment. Close the battery lid.

b. Close the detector body as described in Section 3.2 - Closing the Detector Body.

3.9 Detector Body

a. The detector body is not a line replaceable unit. The following assemblies within the detector body are line replaceable units and are available as service kits:

- 3004-0054 Switches kit
- 3004-0056 Wiring Loom Handle Socket Kit
- 3004-0057 Speaker Kit
- 3004-0058 Wiring Loom Earset kit
- 3004-0237 Dust Cap Kit
- 3004-0236 Chassis Kit

b. All parts are available individually as spare parts.

3.9.1 Control Switches Replacement

a. The control switches are a line replaceable unit and are available as a service kit, 3004-0054 Switches Kit that includes all associated parts. Figure 91 illustrates all parts.

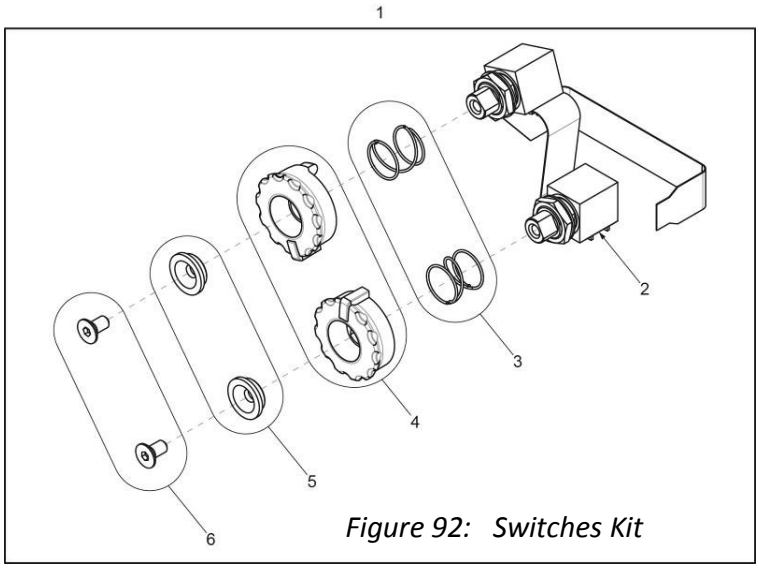


Figure 92: Switches Kit

1	**3004-0054**	**Switches Kit**, includes all parts in this table
2	5904-0177	Switches with Cable includes washer and nut
3	4006-0047	Spring Knob Lift and Turn
4	4305-0032	Knob Lift and Turn
5	4005-0096	Bush Knob Lift and Turn
6	31-23006-990	Screw M3x6 skt csk

Table 8: Switches Parts

b. Open the detector body and remove the main PCB as described in Section 3.3.1 - Removing the Main PCB. Once completed:

- Identify the 6 way ribbon cable from the control switches to the interface PCB. Figure 92.
- Open the locking bail of the connector on the interface PCB, disconnect the 6 way ribbon cable.

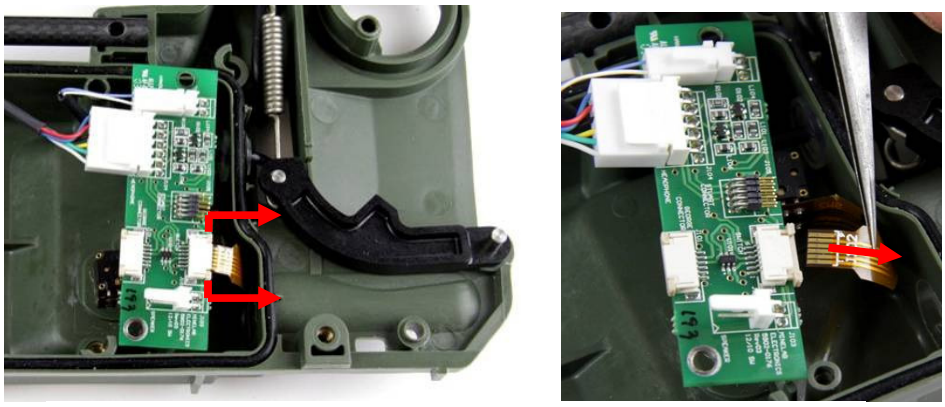


Figure 92: Disconnecting 6 Way Ribbon Cable

- Lay the detector body on its side with the control knobs facing upwards. Set the controls to off and setting 4.

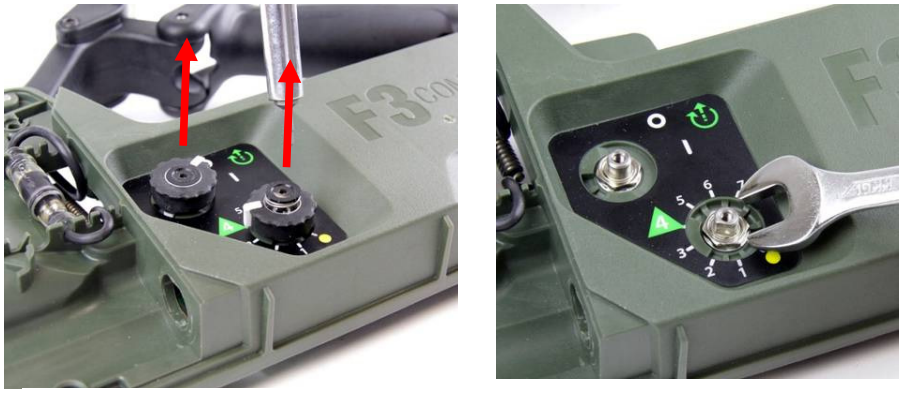


Figure 93: Removing Control Switch Knobs

- Using a 2mm hex key driver (allen key), undo the screws in the centre of each control knob and remove the screw, bush, spring and knob from the switches. Figure 93.
- Take note of the orientation of the switches and the ribbon cable and use a 10mm spanner to remove the nut and locking washer from both switches.

c. The control switches can now be removed and replaced.

NOTE

Use care handling the control switches and the flexible ribbon cable. These are internal components and will be easily damaged if they are forced or misaligned.

NOTE

Do not use a soldering iron on the switches or the flexible ribbon cable.

- Check each control switch has a clean and lightly greased O-ring correctly positioned on the mounting face.
- Carefully align the control switches and the flexible ribbon cable within the detector body as illustrated in Figure 94.

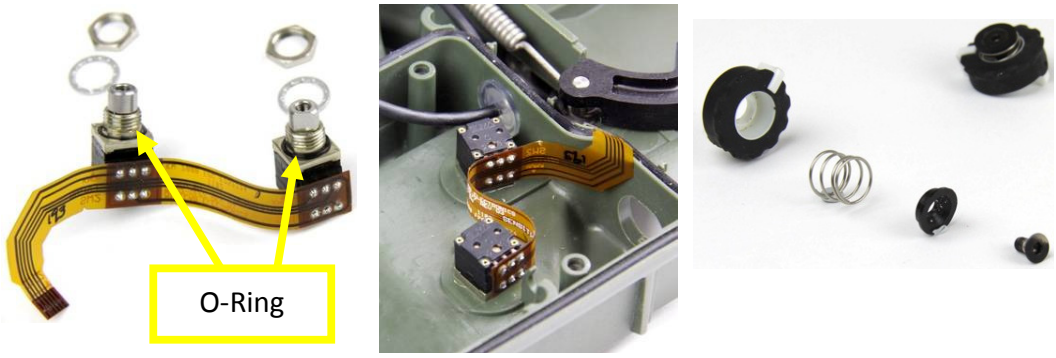


Figure 94: Control Switches

- Insert the control switches into the detector body; attach the lock washer and 10mm nut.
- Attach the switch knob then the spring followed by the bush and screw to the control switch.
- Check the switch knobs move through their arc of movement with end stops.
- Identify the connector on the interface PCB that mates with the flexible ribbon cable of the control switches. Open the connector locking bail (slide out). As shown in Figure 92.
- Insert the 6 way ribbon cable into the connector on the interface PCB then close the locking bail on the connector.

d. Reassemble the detector by installing the main PCB then closing the detector body as described in Section 3.3.3 - Installing the Main PCB.

3.9.2 Speaker Replacement

a. The speaker is a line replaceable unit and available as a service kit, 3004-0057 Speaker Kit. Figure 95 illustrates the major parts of the speaker.

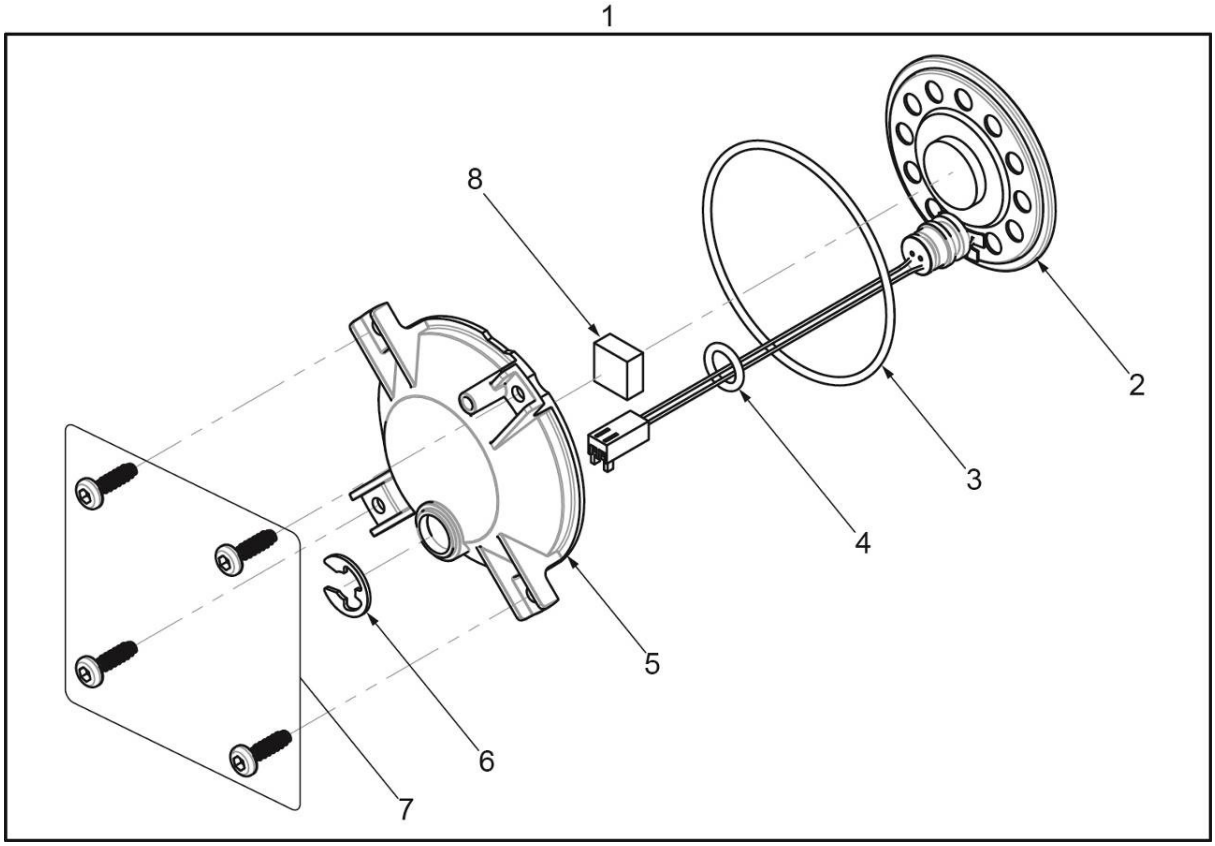


Figure 95: Speaker Kit

1	**3004-0057**	**Speaker Kit**, contains all items in this table
2	0705-0094	Speaker and Wiring Loom
3	30-29011-034	O-Ring Speaker BS034
4	30-29011-011A	O-Ring BS011 Silicone
5	0708-0011	Enclosure Speaker
6	30-05214-003	Circlip External 7mm
7	31-03512-980	Screw 3.5x12 skt head
5	30-39300-015	Tape Double Sided PVC 10x10x4.8mm

Table 9: Speaker Parts

b. Open the detector body as described in Section 3.1 - Opening the Detector Body. Once completed:

- Remove the four (4) screws (12mm) from the speaker assembly in the right side of the detector body. Figure 96.

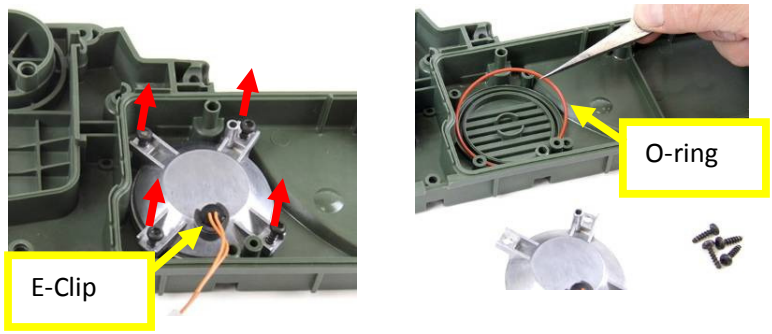


Figure 96: Replacing Speaker Assembly

- Check speaker assembly is in good working order and the speaker cable is correctly sealed into the speaker assembly and the circlip is installed.
- Check the speaker O-ring is clean, lightly greased and correctly positioned in its channel in the detector body.
- Position the speaker assembly and insert the four (4) screws (12mm).

c. Assemble the detector as described in Section 3.2 - Closing the Detector Body.

3.9.3 Wiring Loom Earset Replacement

a. The wiring loom earset is a line replaceable unit and is available as a service kit, 3004-0058 Wiring Loom Earset Kit that includes associated parts. Figure 97 illustrates the major parts of the wiring loom earset.

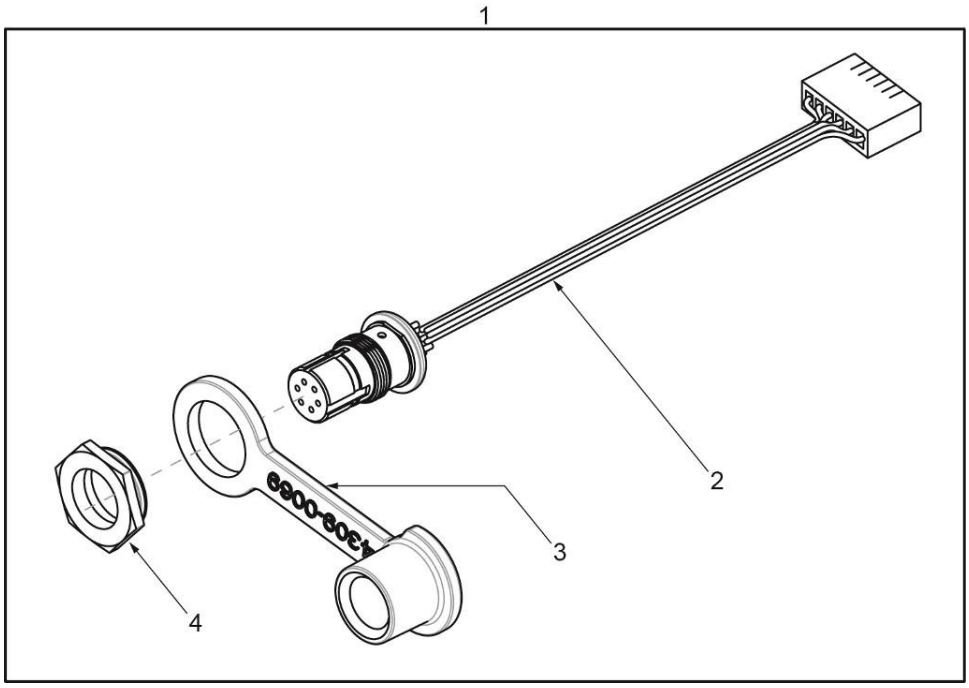


Figure 97: Wiring Loom Earset Kit

1	**3004-0058**	**Wiring Loom Earset Kit**, includes all items in this table
2	9511-0158	Wiring Loom Earset
3	4309-0069	Dust Cap Earset Connector
4	4002-0053	Nut Earset Connector

Table 10: Wiring Loom Earset

b. Open the detector body and remove the main PCB as described in Section 3.1 - Opening the Detector Body and 3.3.1 - Removing the Main PCB. Once completed:

- Disconnect the wiring loom earset from the interface PCB.
- Unscrew the 13mm nut from the earset connector and remove the nut and the connector dust cover.

c. The wiring loom earset can now be removed and replaced as required. The wiring loom earset is connected to the detector following the reverse order of the removal.

3.9.4 Wiring Loom Handle Socket Replacement

a. The wiring loom handle socket is a line replaceable unit and is available as a service kit, 3004-0056 Wiring loom Handle Socket Kit, which includes associated parts. Figure 98 illustrates the major parts of wiring loom handle Socket.

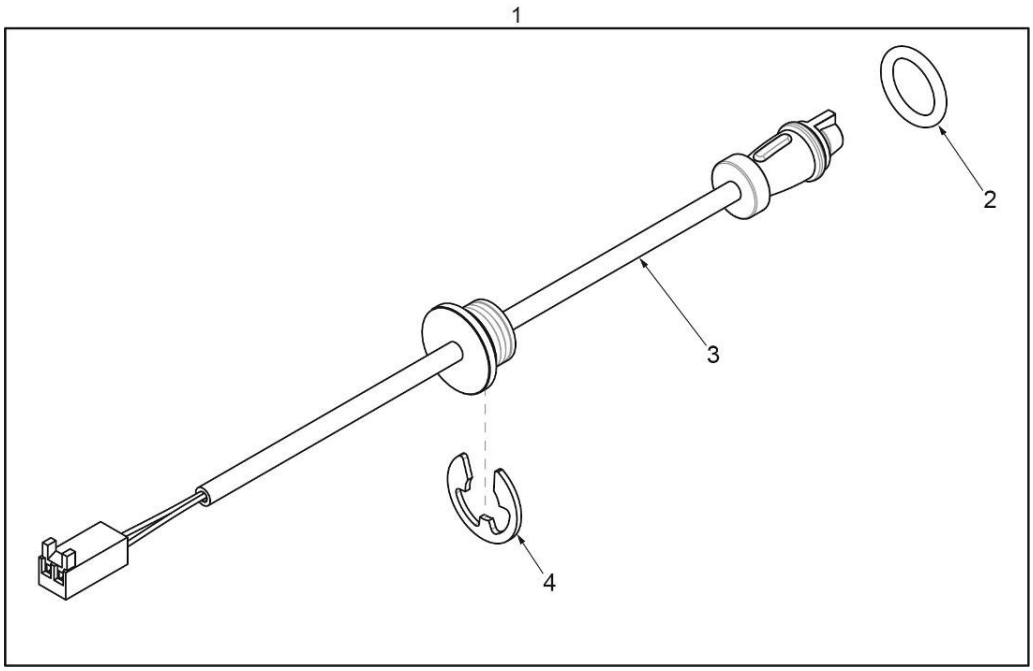


Figure 98: Wiring Loom Handle Socket Kit

1	**3004-0056**	**Wiring Loom Handle Socket Kit**, contains all items in this table
2	30-29011-519	O-Ring BS012
3	9511-0136	Wiring Loom Handle Socket
4	30-05214-003	Circlip External 7mm

Table 11: Wiring Loom Handle Socket Kit

b. Open the detector body as described in Section 3.1 - Opening the Detector Body. Once completed:

- Disconnect the wiring loom handle socket from the handle wiring loom.
- Disconnect the wiring loom handle socket from the interface PCB. Figure 99.
- Remove the E-Clip from the wiring loom handle socket at the entry point to the detector body.

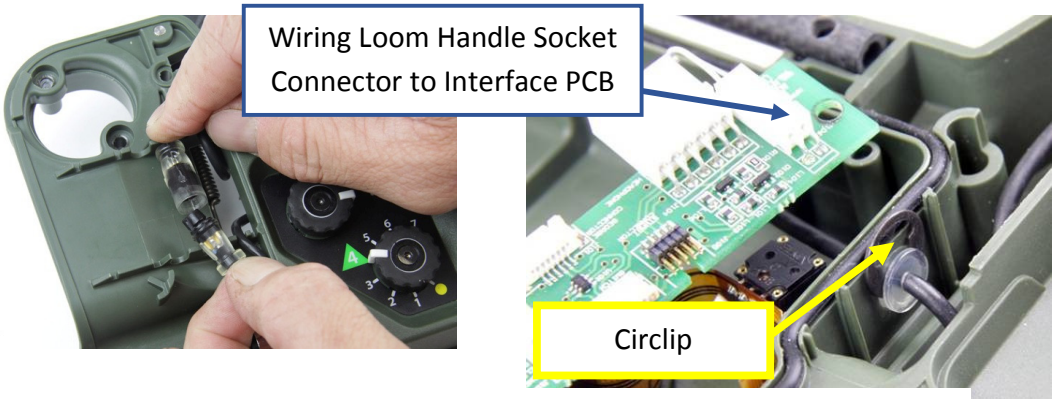


Figure 99: Wiring Loom Handle Socket

c. The wiring loom handle socket can now be removed and replaced. To fit the wiring loom handle socket follow the removal instruction above in reverse order. Then assemble the detector as described in Section 3.2 Closing the Detector Body.

3.9.5 Detector Body Parts

a. The F3 COMPACT detector Chassis Kit 3004-0236 is a line replaceable unit available with all associated parts as shown in Figure 100.

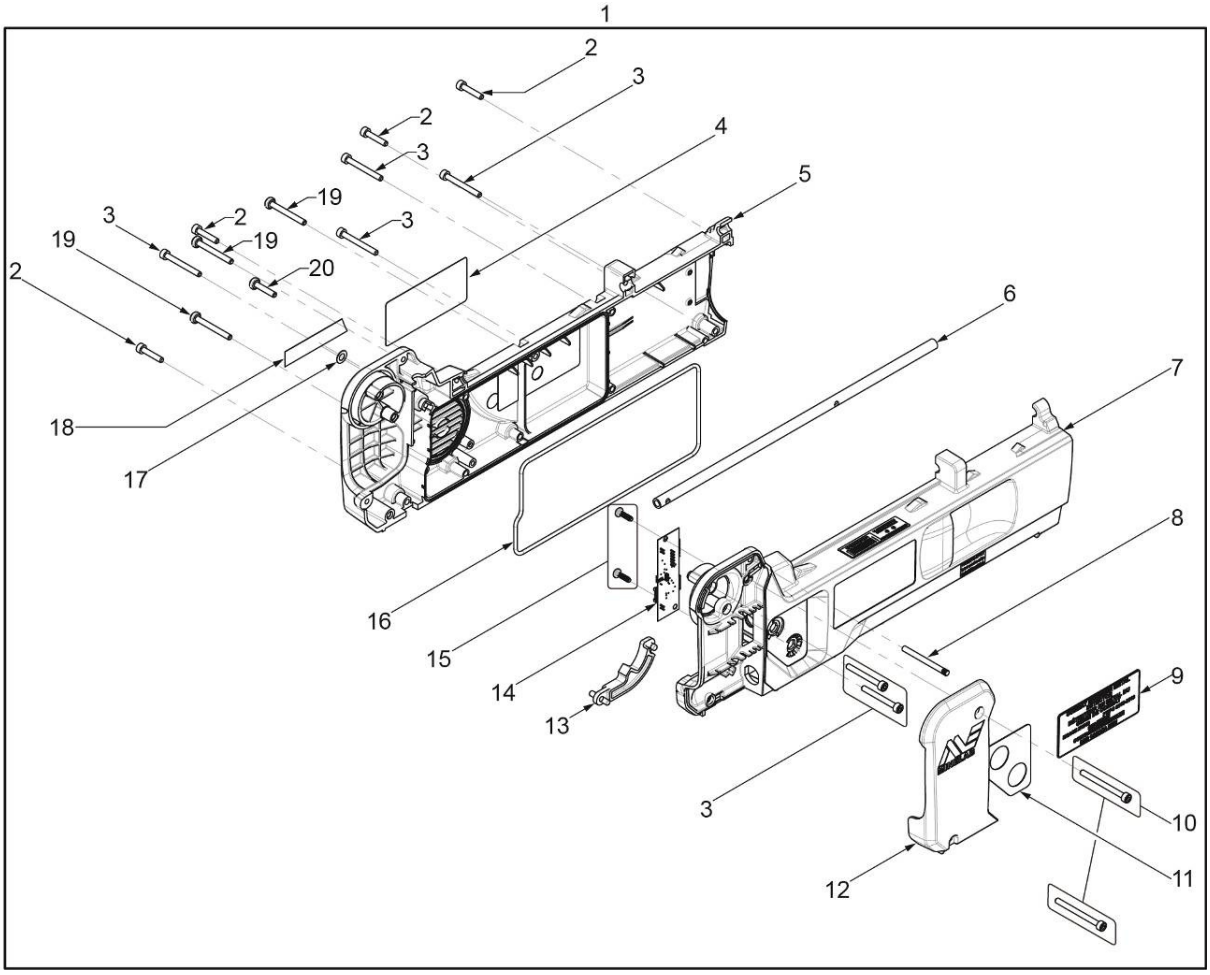


Table 12: Detector body parts

1	3004-0236	Chassis Kit
2	31-24020-980	Screw M4x20 skt head
3	31-24035-980	Screw M4x35 skt head
4	2701-0213	Decal F3 COMPACT
5	0703-0206	Chassis Right
6	0304-0027	Rod Handle Slide
7	0703-0205	Chassis Left
8	4308-0027	Pin Handle Pivot
9	2705-0085	ID Plate COLAR
10	31-24045-980	Screw M4x45skt head
11	2703-0040	Decal Switches
12	0703-0203	Hinge Cover

13	4007-0009	Latch Hinge
14	5904-0176	Interface PCBA
15	31-03512-980	Screw 3.5x12 skt head
16	4309-0068	Seal Detector Body
17	30-43000-001	Vent Gore
18	2705-0061	Decal Compliance
19	31-24035-987	Screw M4x35 Torx with seal
20	31-24020-987	Screw M4x20 Torx with seal

Table 12: Detector body parts

4 Fault Finding Procedures

4.1 Introduction

a. A functional test failure can generally be repaired by replacing one of the line replaceable units.

b. The F3 COMPACT is designed so that line replaceable units can be exchanged between detectors without the need to calibrate. This means that where spare parts are not available and more than one detector is faulty, then parts from one detector can be used to make another serviceable. For example, if detector # 1 has an unserviceable coil and detector # 2 has an unserviceable battery compartment, then the coil from detector # 2 can replace the coil on detector # 1 thereby producing a serviceable detector.

4.2 Trouble Shooting Table

a. The following table identifies a number of faults and provides recommended solutions. The suggested solutions should be investigated in the order they are listed.

Problem	**Recommended Solutions**
Detector will not switch on	● Check batteries are installed correctly ● Replace batteries with fresh batteries ● Replace battery compartment ● Replace main PCB
Detector will not switch off	● Remove batteries ● Replace Main PCB
After switching on the detector makes no sound from speaker	● Check for tone using the earset, turn LEDs on ● If there is tone through earset – replace the speaker ● If there is no tone through earset – replace main PCB
Constant steady tone from detector	● Ensure area is free from local electromagnetic interference ● Conduct Audio Reset ● Conduct Noise Cancel ● Check coil plug is tight ● Replace coil ● Replace main PCB
On switch on, the “Coil Fault” tone occurs - “low pitched double tone every five seconds”	● Check the coil plug is firmly secured ● Inspect coil cable for damage – if no damage replace main PCB ● If damaged replace with new coil
On switch on, the “Equipment Fault” tone occurs – “low pitched slow oscillating tone (ee-aww, ee-aww)	● Turn off then on ● Replace the switches ● Replace main PCB
After working in hot conditions, detector	● Conduct Audio Reset ● Check coil plug is tight

makes a loud noise	● Replace coil ● Replace main PCB
Ground Balance does not work	● Check area is metal free ● Replace handle ● Replace coil ● Replace main PCB
Noise Cancel does not work (no Noise Cancel tones emitted)	Note: Noise Cancel may not completely remove the effects of interference if the source is powerful or in close proximity ● Repeat Noise Cancel ● Replace handle ● Replace main PCB
Audio Reset does not work	● Repeat Audio Reset ● Replace handle
LEDs do not illuminate	● Remove earset ● press LED button (hold for 2 seconds) ● Replace handle ● Replace main PCB
Cannot hear the Test Piece	● Ensure detector has been switched on for 30 secs before conducting the test ● Connect and use an earset ● Set sensitivity switch to default 4 ● Conduct Audio Reset ● Conduct Noise Cancel ● Ensure coil plug is firmly connected ● Replace main PCB ● Replace coil
Start Up tones keep repeating	● Insert new batteries ● Replace battery compartment ● Replace main PCB
Earset does not work	● Replace earset ● Replace wiring loom earset
Hinge will not lock shaft extended	● Push the handle up ● Reconnect the spring latch hinge to the latch hinge
Armrest will not move	● Replace armrest with slide
Coil does not remain in place (floppy)	● Tighten friction screw. ● Replace coil pivot kit
Water found inside battery pack	● Clean battery lid and apply silicone grease to battery lid O-ring ● Replace the O ring on the battery lid
Camlocks will not stop shafts from collapsing	● Replace camlock kit
Battery Lid will not close	● Remove and clean O-ring ● Replace swollen batteries if applicable

Table 13: Trouble Shooting Table

5. Circuit Schematics F3 COMPACT

To

oOo